



TI-P134-04 ST Issue 9

DCV4 Disc Check Valve

Description

The DCV4 stainless steel disc check valve is of the wafer pattern designed to be sandwiched between ASME (ANSI) flanges. It is suitable for use on a wide range of fluids for applications in process lines, hot water systems, steam and condensate systems etc. Face-to-face dimensions conform to EN 558 part 2, series 52. As standard it will be supplied with a metal-to-metal seat

for use on steam applications. Where it will be used on oil, air, gas and water applications, alternative seat material is available - see 'Optional extras'.

Optional extras

High temperature springs for temperatures up to 400°C.

Viton soft seats for oils, air and gas applications.

EPDM soft seats for water applications.

Standards

This product fully complies with the requirements of the European Pressure Equipment Directive 97/23/EC.

Standard shut-off

Standard valves conform to DIN 3230 part 3, BN2.

Valves conforming to DIN 3230 part 3, BO3 available on request. Soft seated versions meet DIN 3230 part 3 BN1 and BO1 provided a differential pressure exists.

Certification

This product is available with certification to EN 10204 3.1. **Note:** All certification/inspection requirements must be stated at the time of order placement.

Sizes and pipe connections

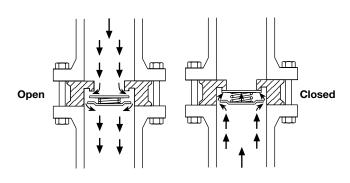
DN15, DN20, DN25, DN40, DN50, DN80 and DN100 Suitable for installation between ASME (ANSI) 150 or 300 flanges.

Materials

No	o. Part	Material	
1	Body	Austenitic stainless steel	ASTM A351 CF3M
2	Disc	Austenitic stainless steel	BS1449316S11
3	Spring retainer	Austenitic stainless steel	BS 1449 316 S11
_	Standard spring	Austenitic stainless steel	BS 2056 316 S42
4	High temp. spring	g Nickel alloy	Nimonic 90

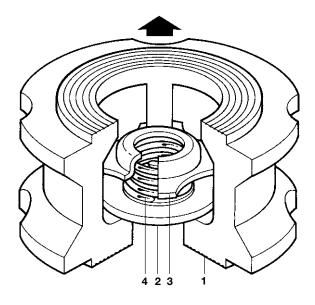
Operation

Disc check valves are opened by the pressure of the fluid and closed by the spring as soon as the flow ceases and before the reverse flow occurs.

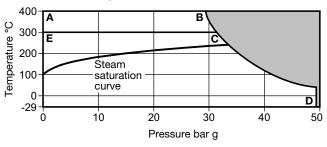


Local regulations may restrict the use of this product to below the conditions quoted.

In the interests of development and improvement of the product, we reserve the right to change the specification without notice.



Pressure / temperature limits



The product **must not** be used in this region.

A-B-D High temperature spring and without spring.

E-C-D Standard spring.

Please note: The figures displayed are only relevant when a metal-to-metal seat is used. If Viton or EPDM seats are used the product is restricted to the limits of the seat material chosen.

Body d	lesign condition	s for saturated stear	n service	ASME 300		
PMA	Maximum allow	49 b	oar g @ 37°C			
TMA	Maximum allow	wable temperature	400°0	C @ 29 bar g		
Minimu	ım allowable ter	nperature		-29°C		
PMO	Maximum oper for saturated s	ating pressure steam service	49 b	oar g @ 37°C		
		Standard spring	300°C	@ 31.5 bar g		
тмо	Maximum operating temperature	High temperature spring	400°0	C @ 29 bar g		
		Without spring	400°0	C @ 29 bar g		
Minimum operating temperature -29°C Note: For lower operating temperatures consult Spirax Sarc						
Tompo	rature limits	Viton seat	-15°	C to +250°C		
rempe		EPDM seat	-29°	C to +150°C		
Design	Designed for a maximum cold hydraulic test pressure of 76 bar g					

Dimensions/weights (approximate) in mm and kg

0:	300	150	•	-	-	-	Wa:
Size	Α	В	С	D	E	F	Weight
DN15	54	47	38	25	22.35	15	0.24
DN20	67	57	46	31	27.35	20	0.41
DN25	73	67	54	35	33.15	25	0.54
DN40	95	86	76	45	49.15	40	1.15
DN50	111	105	95	56	59.15	50	1.84
DN80	149	136	130	71	90.15	80	3.69
DN100	181	174	160	80	111.15	100	5.70

K_v values

DN	15	20	25	40	50	80	100
κ _v	4.4	7.5	12	26	39	84	150
For conversion:		C., (UK) = K.	, x 0.963	C., (U	S) = K _v >	(1.156

Opening pressures in mbar

Pressure loss diagram

Differential pressures with zero flow for standard and high temperature springs.

→ Flow direction

DN	15	20	25	40	50	80	100
↑	25	25	25	28	29	31	33
→	22.5	22.5	22.5	24	24.5	25.5	26.5
Ŷ	20	20	20	20	20	20	20

Where lowest opening pressures are required, valves without springs can be installed in vertical pipes with bottom-to-top flow. Without spring

	↑	2.5	2.5	2.5	4.0	4.5	5.5	6.5
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200 50 40 100 30 20 70 50 40 Water flowrate in Vw m³/h Water flowrate in 10 30 20 10 7 5 4 Vw I/s 3 2 .5 .4 0.3 -0.2 0.7 0.5+ 0.01 0.02 0.05 0.1 0.2 0.5 Pressure loss in bar

Pressure loss diagram with open valve at 20°C. The values indicated are applicable to spring loaded valves with horizontal flow. With vertical flow, insignificant deviations occur only within the range of partial opening.

The curves given in the chart are valid for water at 20°C. To determine the pressure for other fluids the equivalent water volume flowrate must be calculated and used in the graph.

$$\dot{\mathbf{V}}\mathbf{w} = \sqrt{\frac{\rho}{1000}} \mathbf{x} \dot{\mathbf{V}}$$

Where:

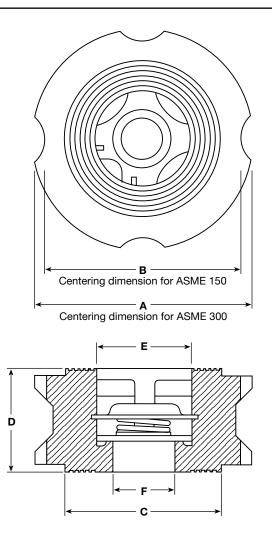
- $\mathbf{\dot{V}w}$ = Equivalent water volume flow in I/s or m³/h = Density of fluid kg/m³
- v = Volume of fluid I/s or m³/h

Pressure loss information for steam, compressed air and gases is available from Spirax Sarco.

How to order

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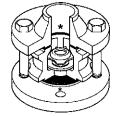
Example: 1 off Spirax Sarco DN40, DCV4 stainless steel disc check valve for fitting between ASME 300 flanges.



Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P134-08) supplied with the product. DCV4 disc check valves must be fitted

in accordance with the direction of flow arrow indicating correct fluid flow direction. When fitted with a spring they can be installed in any plane. When supplied without a spring they must be fitted in a vertical flow line with the flow from bottom-to-top.



* Note: Flanges, bolts (or studs), nuts and joint gaskets are to be provided by the installer. Disc check valves are non-maintainable (no spares are available). Disc check valves are not suitable for use where heavily pulsating flow exists, such as close to a compressor.

Various options are denoted by a marking on the valve body:-High temperature spring – Standard metal disc 'N'

- 'Ŵ' 'V' _ Without spring _ Standard spring
- Standard metal disc Viton soft faced disc _
- Standard spring _ ۳Wv Without spring
- EPDM soft faced disc _ Viton soft faced disc
- _ Without spring
- EPDM soft faced disc

Valves tested to DIN 3230 part 3, B03 No identification indicates a standard spring with a metal disc.

Disposal

'Ē'

'WE'

If a product which contains a Viton component has been subjected to a temperature approaching 315°C or higher, then it may have decomposed and formed hydrofluoric acid. Avoid skin contact and inhalation of any fumes as the acid will cause deep skin burns and damage to the respiratory system. Viton must be disposed of in a recognised manner as stated in the Installation and Maintenance Instructions (IM-P134-08). No other ecological hazard is anticipated with the disposal of this product providing due care is taken.