











Preparation of compressed air → Maintenance units and components
Series NL1

Brochure



Preparation of compressed air → Maintenance units and components

Series NL1

	Maintenance unit, 2-part, Series NL1-ACD ▶ G 1/8 - G 1/4 ▶ filter porosity: 5 μm ▶ with pressure gauge ▶ ATEX certified	6
	Maintenance unit, 3-part, Series NL1-ACT ▶ G 1/8 - G 1/4 ▶ filter porosity: 5 μm ▶ with pressure gauge ▶ ATEX certified	9
	Pressure regulator, Series NL1-RGS ▶ G 1/8 - G 1/4 ▶ Qn=600 l/min ▶ Activation: mechanical ▶ ATEX certified	12
	Pressure regulator, Series NL1-RGS ▶ G 1/4 ▶ Qn=1000 l/min ▶ with continuous pressure supply ▶ ATEX certified	15
	Pressure regulator, Series NL1-RGS ▶ G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ cold-resistant ▶ ATEX certified	18
	Pressure regulator, Series NL1-RGS ▶ G 1/8 - G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ ATEX certified	20
	Pressure regulator, Series NL1-RGS ▶ G 1/8 - G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ with pressure gauge in hand wheel ▶ ATEX certified	23
	Pressure regulator, Series NL1-RGS ▶ G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ with continuous pressure supply ▶ with pressure gauge in hand wheel ▶ ATEX certified	25
	Filter pressure regulator, Series NL1-FRE ▶ G 1/8 - G 1/4 ▶ filter porosity: 5 μm ▶ ATEX certified	28
	Filter pressure regulator, Series NL1-FRE ▶ G 1/8 - G 1/4 ▶ filter porosity: 5 μm ▶ cold-resistant	31







Preparation of compressed air → Maintenance units and components

Series NL1



	Filter, Series NL1-FLS ▶ G 1/8 - G 1/4 ▶ filter porosity: 5 μm ▶ ATEX certified	34
	Microfilter, Series NL1-FLC ▶ G 1/8 - G 1/4 ▶ filter porosity: 0.01 μm ▶ ATEX certified	37
	Active carbon filter, Series NL1-FLA ▶ G 1/8 - G 1/4 ▶ ATEX certified	39
	Micro oil-mist lubricator, Series NL1-LBM ▶ G 1/8 - G 1/4 ▶ ATEX certified	41
	Filling unit, electrically operated, Series NL1-SSU ▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ ATEX optional	43
	Filling unit, pneumatically operated, Series NL1-SSU ▶ G 1/4 ▶ pipe connection ▶ ATEX certified	46
	3/2-shut-off valve, mechanically operated, Series NL1-BAV ▶ G 1/8 - G 1/4 ▶ ATEX certified	49
	3/2-way valve, electrically operated, Series NL1-SOV ▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ ATEX optional	51
	3/2-way valve, electrically operated, Series NL1-SOV ▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ with continuous pressure supply ▶ ATEX optional	53
	3/2-way valve, pneumatically operated, Series NL1-SOV ▶ G 1/4 ▶ pipe connection ▶ ATEX certified	56

Preparation of compressed air → Maintenance units and components

Series NL1

	3/2-way valve, pneumatically operated, Series NL1-SOV ▶ G 1/4 ▶ pipe connection ▶ with continuous pressure supply ▶ ATEX certified	58
	Filling valve, pneumatically operated, Series NL1-SSV ▶ G 1/4 ▶ pipe connection ▶ adjustable filling time ▶ ATEX certified	60
	Distributor, Series NL1-DIL ▶ G 1/4 ▶ Distributor 2x ▶ Narrow distributor ▶ ATEX certified	62
Accessories		
	Reservoir, Series NL1/AS1-CLS/-CLP/-CLC ▶ For filter, filter pressure regulator and microfilters	63
	Reservoir, Series NL1/AS1-CBM/-CLA/-CBM ▶ for active carbon filter and lubricator	64
	Reservoir, Series NL1/AS1-CBM ▶ for lubricator	65
	Protective guard ▶ series NL1 ▶ Filter, Lubricator	66
	Mounting bracket ▶ NL1/NL2-MBR-...-W02	66
	Mounting bracket ▶ NL1-MBR-...-W05	67
	Block assembly kit, Series NL1-W04	67

Preparation of compressed air → Maintenance units and components
Series NL1

	Panel nut, Series NL2-W06	68
	Pressure gauges, Series PG1-SNL ▶ For panel installation ▶ Background color: Black ▶ Scale color: Green / White ▶ Viewing window: Polystyrene	68

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series NL1-ACD

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► with pressure gauge ► ATEX certified



ATEX	II 2G2D X
Maintenance Unit	2-in-1, Can be assembled into blocks
Parts	Filter pressure regulator, Micro oil-mist lubricator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Pressure supply	single
Installation location	vertical
Nominal flow Qn	600 l/min
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	1.5 bar / 16 bar
Adjustment range min./max.	0.5 bar / 10 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	16 cm ³
Condensate drain	See table below
Type of filling	Manual oil filling
Oil type	HLP 32 (DIN 51 524 - ISO VG 32) HLP 68 (DIN 51 524 - ISO VG 68)
Lubricator reservoir volume	35 cm ³
Materials:	
Housing	Die cast zinc
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Oil dosing at 1000 l/min [drops/min]: 10-20
- Max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³

	Port	Condensate drain	Weight [kg]	Note	Part No.
	G 1/8	semi-automatic, open without pressure	0.564	1)	0821300727
	G 1/8	semi-automatic, open without pressure	0.645	2)	0821300728
	G 1/8	fully automatic, open without pressure	0.617	1)	0821300729
	G 1/4	semi-automatic, open without pressure	0.564	1)	0821300730
	G 1/4	semi-automatic, open without pressure	0.645	2)	0821300731
	G 1/4	fully automatic, open without pressure	0.617	1)	0821300732

nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar

Metal protective guard can be retrofitted for all polycarbonate reservoirs

1) Reservoir: Polycarbonate

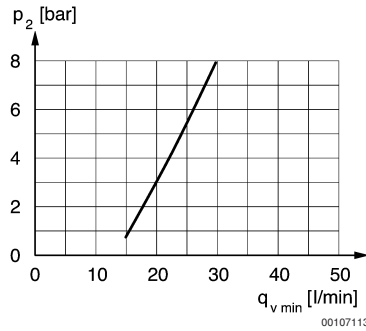
2) Reservoir: Die cast zinc

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series NL1-ACD

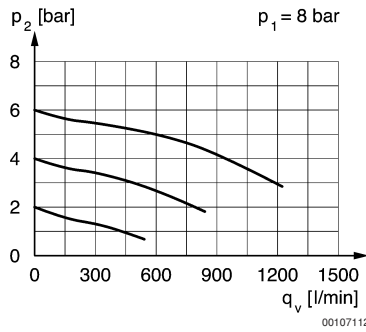
► G 1/8 - G 1/4 ► filter porosity: 5 µm ► with pressure gauge ► ATEX certified

minimum flow rate curve (flow rate necessary for the correct functioning of the lubricator)



p_2 = secondary pressure; $q_{v\ min.}$ = min. nominal flow

Flow rate characteristic

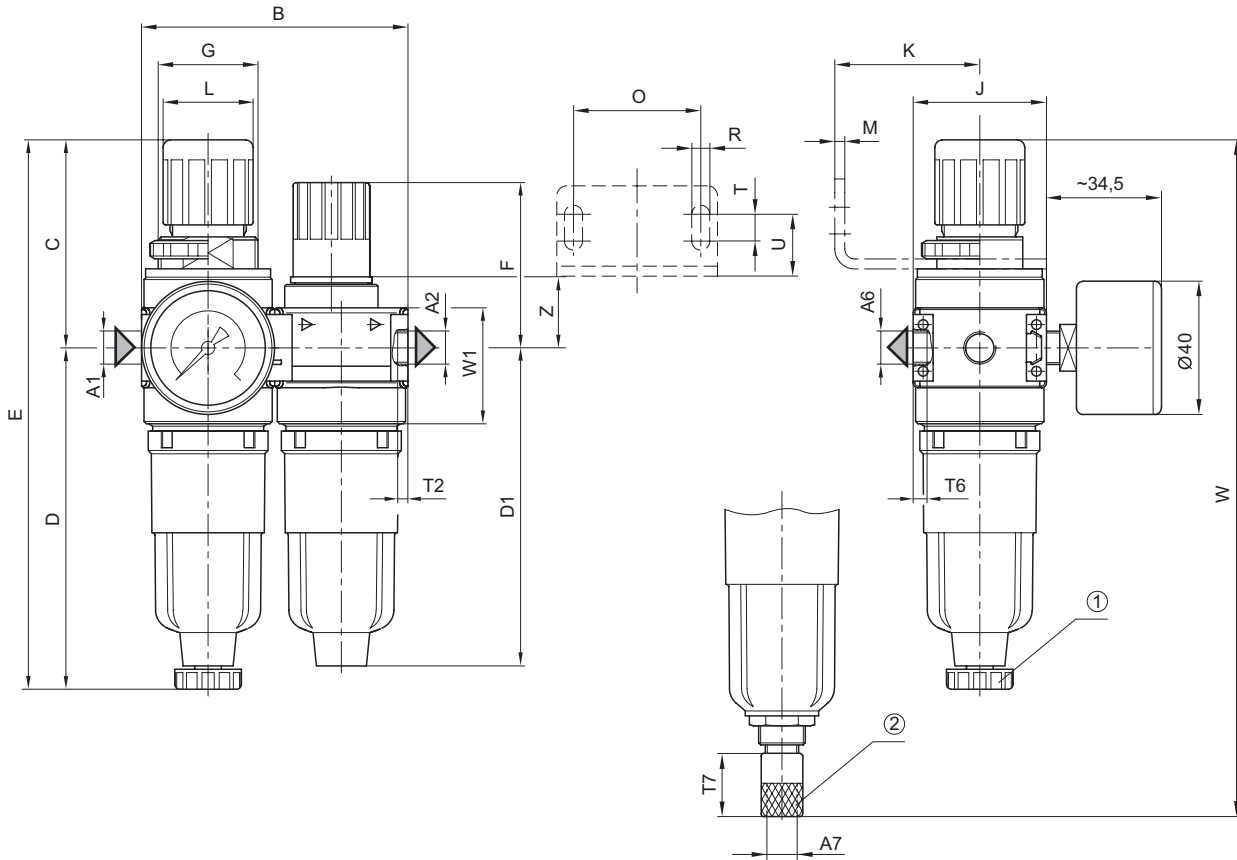


p_1 = working pressure; p_2 = secondary pressure; q_v = nominal flow

Preparation of compressed air → Maintenance units and components

Maintenance unit, 2-part, Series NL1-ACD

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► with pressure gauge ► ATEX certified

Dimensions

00107261

- 1) Semi-automatic condensate drain
 2) fully automatic condensate drain

A1	A2	A6	A7	B	C	D	D1	E	F	G	J	K	L
G 1/8	G 1/8	G 1/8	G 1/8	80	62.5	102.5	95.5	165	50	M30x1,5	40	43.5	27
G 1/4	G 1/4	G 1/8	G 1/8	80	62.5	102.5	95.5	165	50	M30x1,5	40	43.5	27
A1	M	O	R	T	T2	T6	T7	U	W	W1	Z		
G 1/8	3	38	5.4	8	8	6	8.5	18.5	203	35	24.5		
G 1/4	3	38	5.4	8	8	6	8.5	18.5	203	35	24.5		

Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series NL1-ACT

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► with pressure gauge ► ATEX certified



ATEX	II 2G2D X
Maintenance Unit	3-part, Can be assembled into blocks
Parts	Pressure controller, Filter, Micro oil-mist lubricator
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Pressure supply	single
Installation location	vertical
Nominal flow Q _n	450 l/min
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	1.5 bar / 16 bar
Adjustment range min./max.	0.5 bar / 10 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	16 cm ³
Condensate drain	See table below
Type of filling	Manual oil filling
Oil type	HLP 32 (DIN 51 524 - ISO VG 32) HLP 68 (DIN 51 524 - ISO VG 68)
Lubricator reservoir volume	35 cm ³
Materials:	
Housing	Die cast zinc
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Oil dosing at 1000 l/min [drops/min]: 10-20
- Max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³

	Port	Condensate drain	Weight [kg]	Note	Part No.
	G 1/8	semi-automatic, open without pressure	0.734	1)	0821300721
	G 1/8	semi-automatic, open without pressure	0.815	2)	0821300722
	G 1/8	fully automatic, open without pressure	0.787	1)	0821300723
	G 1/4	semi-automatic, open without pressure	0.734	1)	0821300724
	G 1/4	semi-automatic, open without pressure	0.815	2)	0821300725
	G 1/4	fully automatic, open without pressure	0.787	1)	0821300726

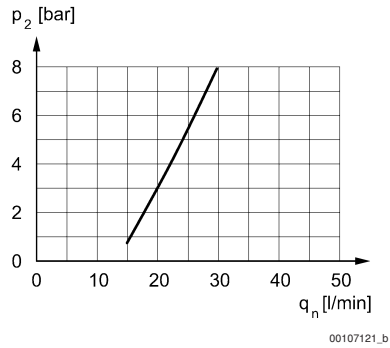
nominal flow Q_n with secondary pressure 6 bar at Δp = 1 bar
 Metal protective guard can be retrofitted for all polycarbonate reservoirs
 1) Reservoir: Polycarbonate
 2) Reservoir: Die cast zinc

Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series NL1-ACT

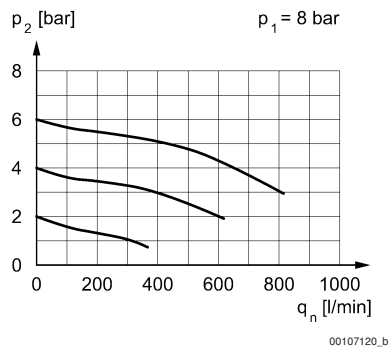
▶ G 1/8 - G 1/4 ▶ filter porosity: 5 μm ▶ with pressure gauge ▶ ATEX certified

minimum flow rate curve (flow rate necessary for the correct functioning of the lubricator)



p2 = secondary pressure
qn = nominal flow

Flow rate characteristic



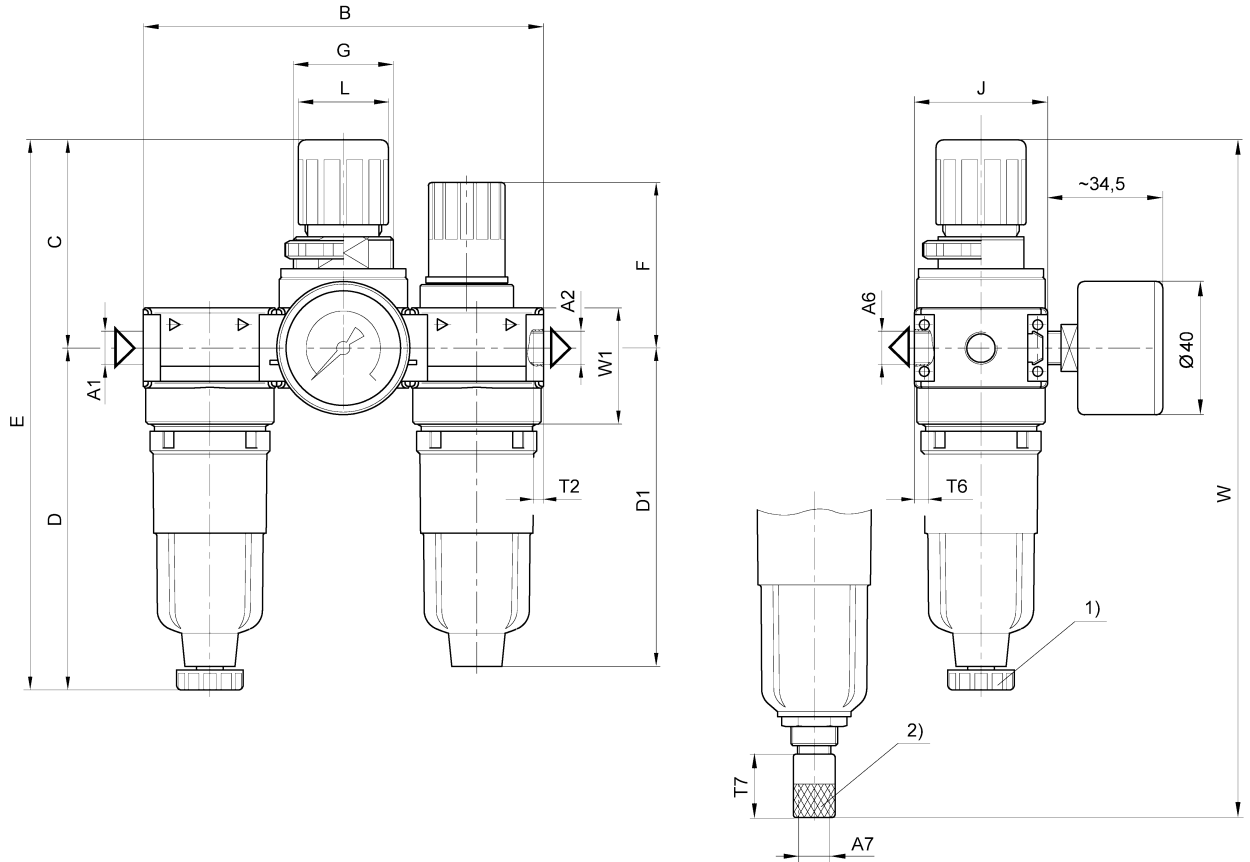
p1 = working pressure; p2 = secondary pressure; qn = nominal flow

Preparation of compressed air → Maintenance units and components

Maintenance unit, 3-part, Series NL1-ACT

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► with pressure gauge ► ATEX certified

Dimensions



00107264_m

- 1) Semi-automatic condensate drain
- 2) fully automatic condensate drain

A1	A2	A5	A6	A7	B	C	D	D1	E	F	G	J	L
G 1/8	G 1/8	G 1/8	G 1/8	G 1/8	120	65.5	102.5	95.5	168	50	M30x1,5	40	27
G 1/4	G 1/4	G 1/8	G 1/8	G 1/8	120	65.5	102.5	95.5	168	50	M30x1,5	40	27
A1	M	T2	T6	T7	W	W1							
G 1/8	3	8	6	8.5	206	35							
G 1/4	3	8	6	8.5	206	35							

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

► G 1/8 - G 1/4 ► Qn=600 l/min ► Activation: mechanical ► ATEX certified



00107353

ATEX	II 2G2D X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Function	with relieving air exhaust
Installation location	Any
Pressure supply	single
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	0.5 bar / 16 bar
Adjustment range min./max.	See table below
Medium	Compressed air
Materials:	
Housing	Die cast zinc
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- lockable regulator head
- Recommended pre-filtering: 5 µm

		Port	Qn	Adjustment range	Weight	Part No.
			[l/min]	min. - max..	[kg]	
		G 1/8	600	0.1 - 3	0.294	0821302728
		G 1/8		0.2 - 6		0821302729
		G 1/8		0.5 - 10		0821302730
		G 1/4		0.1 - 3		0821302734
		G 1/4		0.2 - 6		0821302735
		G 1/4		0.5 - 10		0821302736
	-	G 1/8	600	0.1 - 3	0.24	0821302725
		G 1/8		0.2 - 6		0821302726
		G 1/8		0.5 - 10		0821302727
		G 1/4		0.1 - 3		0821302731
		G 1/4		0.2 - 6		0821302732
		G 1/4		0.5 - 10		0821302733

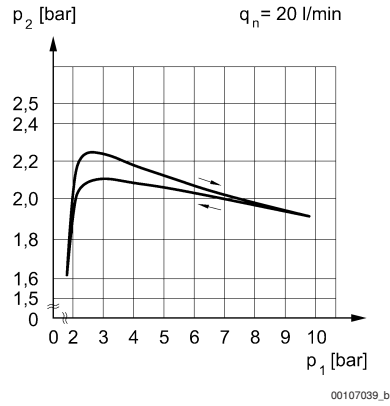
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

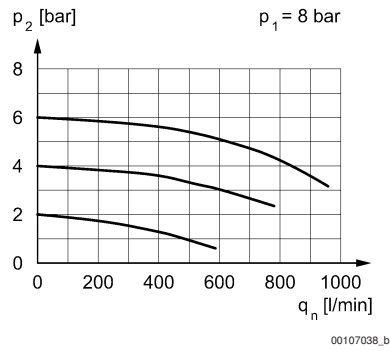
► G 1/8 - G 1/4 ► Qn=600 l/min ► Activation: mechanical ► ATEX certified

Pressure characteristics curve



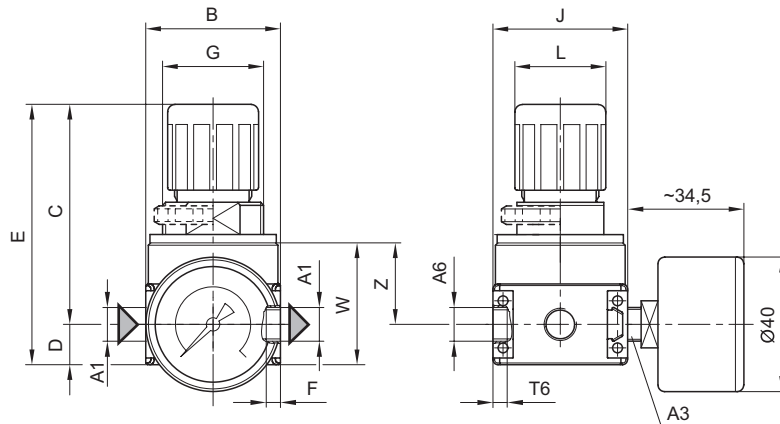
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Flow rate characteristic (setting range p_2 : 0.5 - 10 bar)



p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Dimensions



00107239_m

Preparation of compressed air → Maintenance units and components**Pressure regulator, Series NL1-RGS**

▶ G 1/8 - G 1/4 ▶ Qn=600 l/min ▶ Activation: mechanical ▶ ATEX certified

A1	A2	A3	A6	B	C	D	E	G	J	L	T2	T6	W
G 1/8	G 1/8	G 1/8	G 1/8	40	65.5	12	77.5	M30x1,5	40	27	8	6	36.5
G 1/4	G 1/4	G 1/8	G 1/8	40	65.5	12	77.5	M30x1,5	40	27	8	6	36.5
A1	Z												
G 1/8	24.5												
G 1/4	24.5												

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

► G 1/4 ► Qn=1000 l/min ► with continuous pressure supply ► ATEX certified



00106878

ATEX	II 2G2D X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks with relieving air exhaust
Function	Any
Installation location	double
Pressure supply	-10 °C / +60 °C
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	0.5 bar / 16 bar
Working pressure min./max.	See table below
Adjustment range min./max.	Compressed air
Medium	

Materials:
Housing Die cast zinc

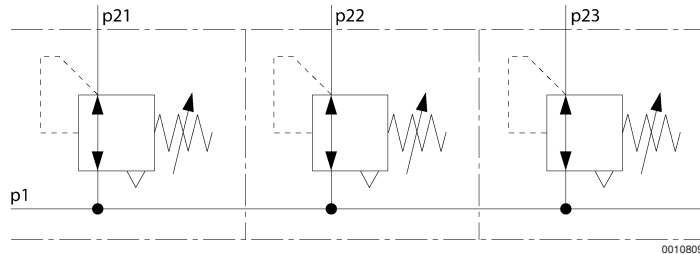
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 µm

	Port	Qn [l/min]	Adjustment range	Weight [kg]	Part No.
			min. - max.. [bar]		
	G 1/4	1000	0.1 - 3	0.26	0821300711
			0.2 - 6		0821300712
			0.5 - 10		0821300713

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar
lockable regulator head

Application example



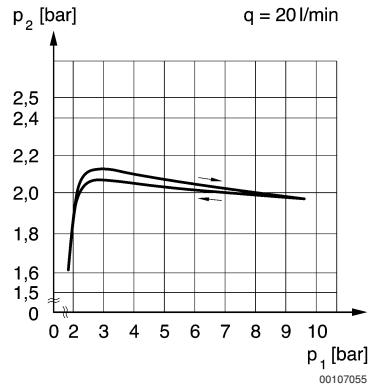
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Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

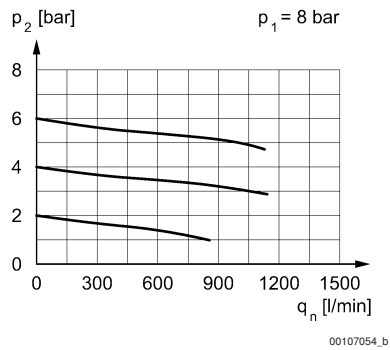
► G 1/4 ► $Q_n=1000$ l/min ► with continuous pressure supply ► ATEX certified

Pressure characteristics curve



p_1 = working pressure; p_2 = secondary pressure; q = flow rate

Flow rate characteristic (setting range p_2 : 0.5 - 10 bar)



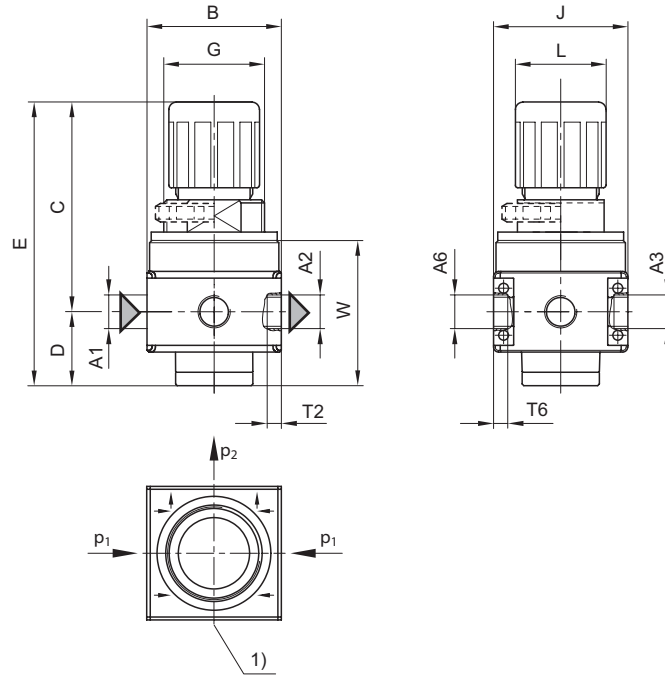
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

► G 1/4 ► Qn=1000 l/min ► with continuous pressure supply ► ATEX certified

Dimensions



00107245_m

1) pressure gauge connection
 p1 = working pressure
 p2 = secondary pressure

A1	A2	A3	A6	B	C	D	E	G	J	K	L	M	T2
G 1/4	G 1/4	G 1/8	G 1/4	40	62.5	22	84.5	M30x1,5	40	43.5	27	3	8
A1	T6	W											
G 1/4	6	45.5											

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

▶ G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ cold-resistant ▶ ATEX certified

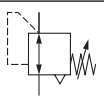


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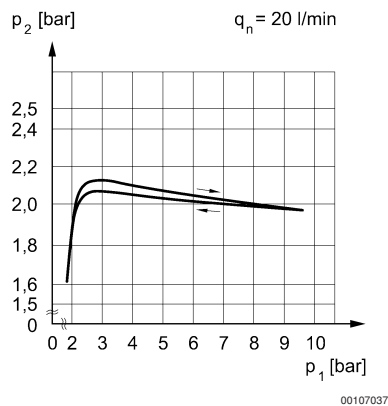
ATEX	II 2G2D X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Regulator function	with relieving air exhaust
Installation location	Any
Pressure supply	single
Ambient temperature min./max.	-30 °C / +50 °C
Medium temperature min./max.	-30 °C / +50 °C
Working pressure min./max.	0.5 bar / 16 bar
Adjustment range min./max.	0.5 bar / 10 bar
Medium	Compressed air
Materials:	
Housing	Die cast zinc
Seal	Chloroprene rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 μm

	Port	Qn [l/min]	Weight [kg]	Part No.
	G 1/4	1000	0.26	R412007620
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar				

Pressure characteristics curve



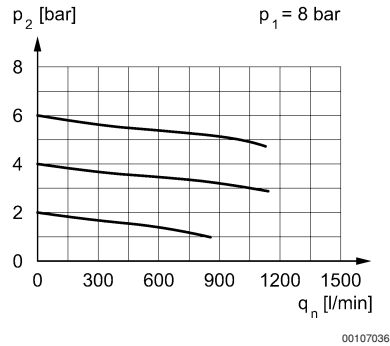
p1 = working pressure; p2 = secondary pressure; qn = nominal flow

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

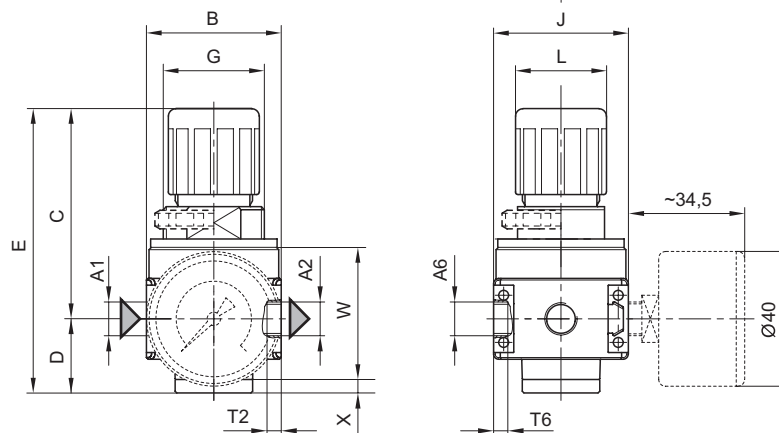
▶ G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ cold-resistant ▶ ATEX certified

Flow rate characteristic (setting range p2: 0.5 - 10 bar)



p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Dimensions



A1	A2	A6	B	C	D	E	G	J	K	L	M	O	R
G 1/4	G 1/4	G 1/8	40	62.5	22	84.5	M30x1,5	40	43.5	27	3	38	5.4
A1	T	T2	T6	U	W	X							
G 1/4	8	8	6	18.5	39.5	4							

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

► G 1/8 - G 1/4 ► Qn=1000 l/min ► Activation: mechanical ► ATEX certified



00108100

ATEX Regulator type	II 2G2D X Diaphragm-type pressure regulator, Can be assembled into blocks
Function	with relieving air exhaust
Installation location	Any
Pressure supply	single
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	0.5 bar / 16 bar
Adjustment range min./max.	See table below
Medium	Compressed air
Materials:	
Housing	Die cast zinc
Seal	Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 μm

		Port	Qn	Adjustment range	Weight	Part No.
			[l/min]	min. - max..	[kg]	
		G 1/8	1000	0.1 - 3	0.314	0821302708
		G 1/8		0.2 - 6		0821302709
		G 1/8		0.5 - 10		0821302710
		G 1/4		0.1 - 3		0821302714
		G 1/4		0.2 - 6		0821302715
		G 1/4		0.5 - 10		0821302716
	-	G 1/8	1000	0.1 - 3	0.26	0821302705
		G 1/8		0.2 - 6		0821302706
		G 1/8		0.5 - 10		0821302707
		G 1/4		0.1 - 3		0821302711
		G 1/4		0.2 - 6		0821302712
		G 1/4		0.5 - 10		0821302713

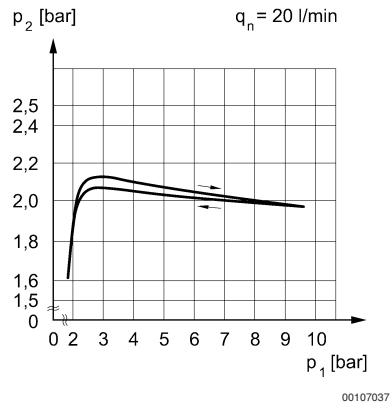
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

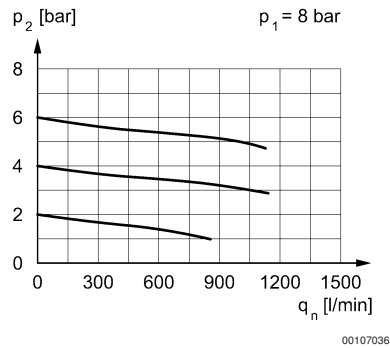
▶ G 1/8 - G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ ATEX certified

Pressure characteristics curve



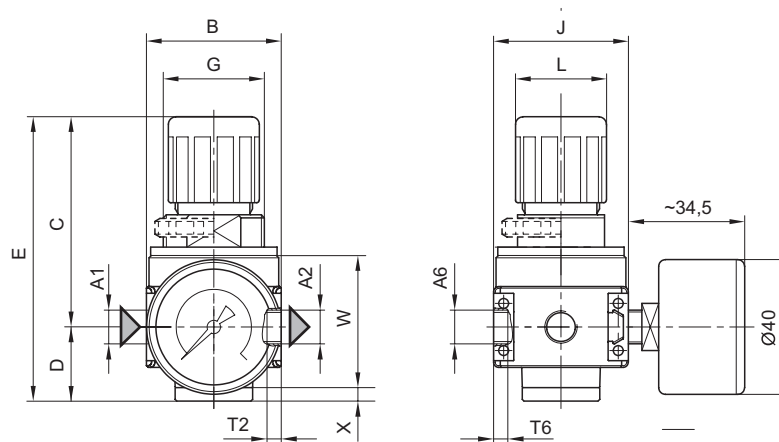
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Flow rate characteristic (setting range p_2 : 0.5 - 10 bar)



p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Dimensions



00107238_m

Preparation of compressed air → Maintenance units and components**Pressure regulator, Series NL1-RGS**

▶ G 1/8 - G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ ATEX certified

A1	A2	A6	B	C	D	E	G	J	K	L	M	O	R
G 1/8	G 1/8	G 1/8	40	62.5	22	84.5	M30x1,5	40	43.5	27	3	38	5.4
G 1/4	G 1/4	G 1/8	40	62.5	22	84.5	M30x1,5	40	43.5	27	3	38	5.4
A1	T	T2	T6	U	W	X							
G 1/8	8	8	6	18.5	39.5	4							
G 1/4	8	8	6	18.5	39.5	4							

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

► G 1/8 - G 1/4 ► Qn=1000 l/min ► Activation: mechanical ► with pressure gauge in hand wheel ► ATEX certified



<p>ATEX Regulator type</p> <p>Function</p> <p>Installation location</p> <p>Pressure supply</p> <p>Ambient temperature min./max.</p> <p>Medium temperature min./max.</p> <p>Working pressure min./max.</p> <p>Adjustment range min./max.</p> <p>Medium</p> <p>Materials:</p> <p>Housing</p> <p>Seal</p>	<p>II 2G2D X</p> <p>Diaphragm-type pressure regulator, Can be assembled into blocks with relieving air exhaust</p> <p>Any</p> <p>single</p> <p>-10 °C / +60 °C</p> <p>-10 °C / +60 °C</p> <p>0.5 bar / 16 bar</p> <p>See table below</p> <p>Compressed air</p> <p>Die cast zinc</p> <p>Acrylonitrile Butadiene Rubber</p>
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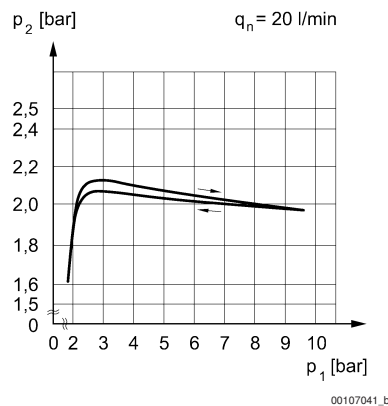
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 µm

	Port	Qn [l/min]	Adjustment range	Weight [kg]	Part No.
			min. - max. [bar]		
	G 1/8	1000	0.1 - 3	0.35	0821300663
	G 1/8		0.2 - 6		0821300664
	G 1/8		0.5 - 10		0821300665
	G 1/4		0.1 - 3		0821300666
	G 1/4		0.2 - 6		0821300667
	G 1/4		0.5 - 10		0821300668

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Pressure characteristics curve

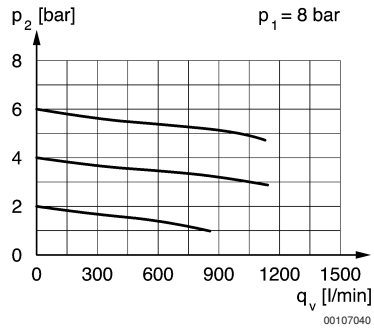


p1 = working pressure; p2 = secondary pressure; qn = nominal flow

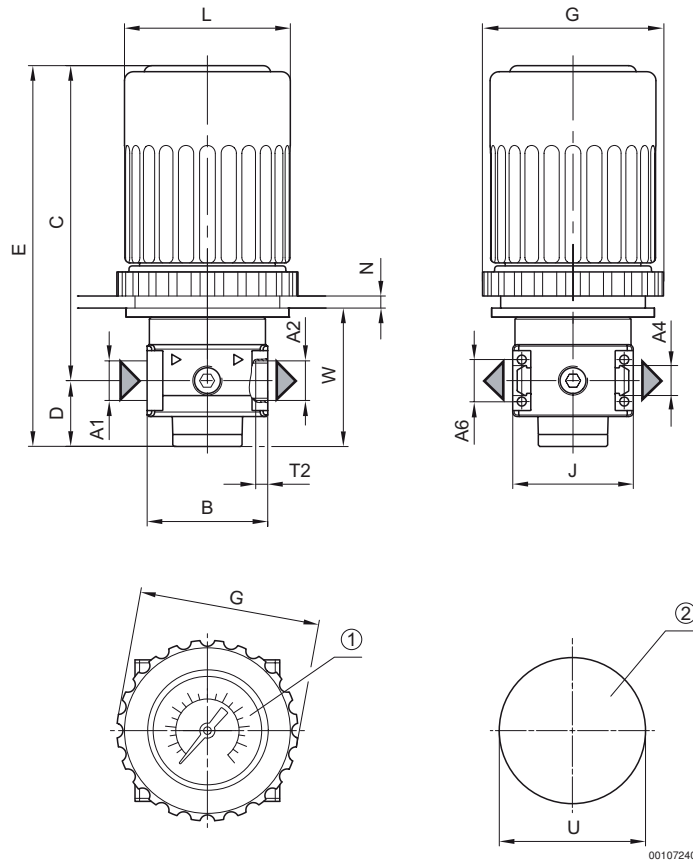
Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

▶ G 1/8 - G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ with pressure gauge in hand wheel ▶ ATEX certified

Flow rate characteristic (setting range p₂: 0.5 - 10 bar)p₁ = working pressure; p₂ = secondary pressure; q_n = nominal flow

Dimensions



- 1) pressure gauge Ø 40
 2) opening for control panel assembly
 Panel nut included in scope of delivery

A1	A2	B	C	D	E	G	J	L	N	T2	U	W
G 1/8	G 1/8	40	102	22	124	60	40	54	4	8	48.5	43
G 1/4	G 1/4	40	102	22	124	60	40	54	4	8	48.5	43

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

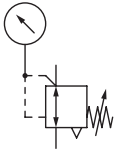
► G 1/4 ► Qn=1000 l/min ► Activation: mechanical ► with continuous pressure supply ► with pressure gauge in hand wheel ► ATEX certified



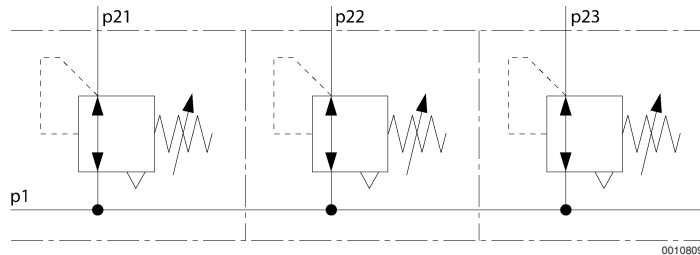
ATEX	II 2G2D X
Regulator type	Diaphragm-type pressure regulator, Can be assembled into blocks
Function	with relieving air exhaust
Installation location	Any
Pressure supply	single
Ambient temperature min./max.	-10 °C / +50 °C
Medium temperature min./max.	-10 °C / +50 °C
Working pressure min./max.	0.5 bar / 16 bar
Medium	Compressed air
Materials:	
Housing	Die cast zinc
Seal	Nitrile rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 5 µm

	Port	Qn	Adjustment range	Weight	Part No.
		[l/min]	min. - max.. [bar]	[kg]	
	G 1/4	1000	0.2 - 6	0.35	0821302743
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar					

Application example



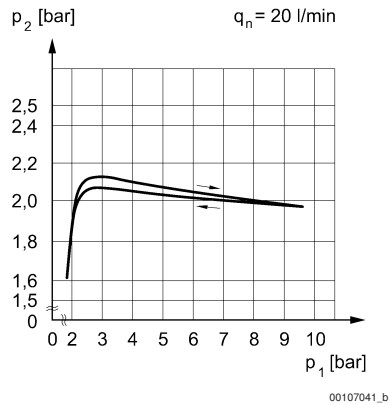
p1 = working pressure
p21; p22; p23 = secondary pressure

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

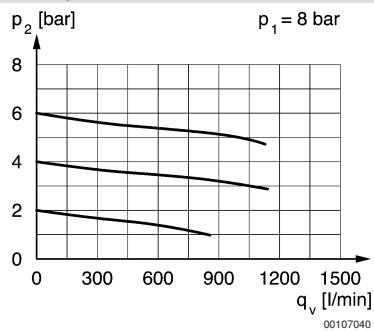
► G 1/4 ► $Q_n=1000$ l/min ► Activation: mechanical ► with continuous pressure supply ► with pressure gauge in hand wheel ► ATEX certified

Pressure characteristics curve



p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Flow rate characteristic (setting range p_2 : 0.5 - 6 bar)



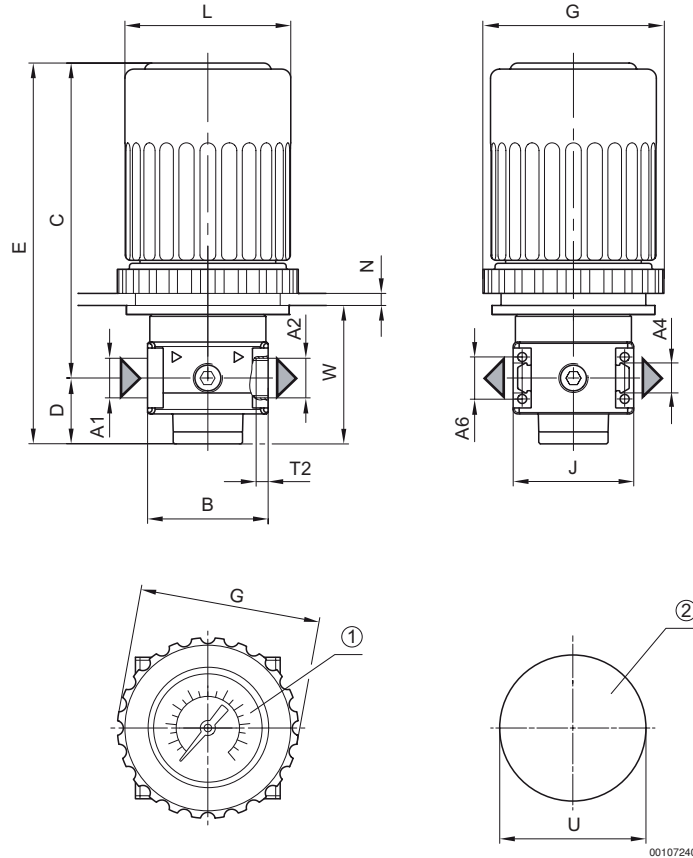
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Pressure regulator, Series NL1-RGS

▶ G 1/4 ▶ Qn=1000 l/min ▶ Activation: mechanical ▶ with continuous pressure supply ▶ with pressure gauge in hand wheel ▶ ATEX certified

Dimensions



- 1) pressure gauge Ø 25
- 2) opening for control panel assembly
Panel nut included in scope of delivery

A1	A2	A4	A6	B	C	D	E	G	J	L	N	T2	U
G 1/4	G 1/4	G 1/8	G 1/4	40	90	22	112	40	40	33.6	4	8	31.5
A1	W												
G 1/4	43												

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series NL1-FRE

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► ATEX certified



00108134

ATEX	II 2G2D X
Maintenance Unit	1-in-1, Can be assembled into blocks
Parts	Pressure controller, Filter
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Pressure supply	single
Installation location	vertical
Nominal flow Qn	950 l/min
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	1.5 bar / 16 bar
Adjustment range min./max.	0.5 bar / 10 bar
Medium	Compressed air
Filter element	exchangeable
Filter reservoir volume	16 cm ³
Condensate drain	See table below
Materials:	
Housing	Die cast zinc
Seal	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- lockable regulator head
- Max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³

		Port	Condensate drain	Weight [kg]	Note	Part No.
		G 1/8	semi-automatic, open without pressure	0.334	1)	0821300750
		G 1/8	semi-automatic, open without pressure	0.383	2)	0821300751
		G 1/8	fully automatic, open without pressure	0.387	1)	0821300752
		G 1/4	semi-automatic, open without pressure	0.334	1)	0821300756
		G 1/4	semi-automatic, open without pressure	0.383	2)	0821300757
		G 1/4	fully automatic, open without pressure	0.387	1)	0821300758

nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar

Metal protective guard can be retrofitted for all polycarbonate reservoirs

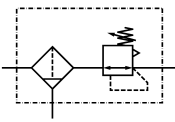
1) Reservoir: Polycarbonate

2) Reservoir: Die cast zinc

Preparation of compressed air → Maintenance units and components

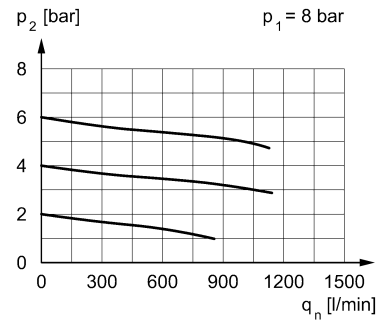
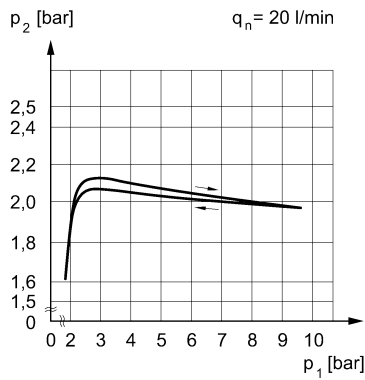
Filter pressure regulator, Series NL1-FRE

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► ATEX certified

		Port	Condensate drain	Weight [kg]	Note	Part No.
		G 1/8	semi-automatic, open without pressure	0.334	1)	0821300753
		G 1/8	semi-automatic, open without pressure	0.383	2)	0821300754
		G 1/8	fully automatic, open without pressure	0.387	1)	0821300755
		G 1/4	semi-automatic, open without pressure	0.334	1)	0821300759
		G 1/4	semi-automatic, open without pressure	0.383	2)	0821300760
		G 1/4	fully automatic, open without pressure	0.387	1)	0821300761

nominal flow Q_n with secondary pressure 6 bar at $\Delta p = 1$ bar
 Metal protective guard can be retrofitted for all polycarbonate reservoirs
 1) Reservoir: Polycarbonate
 2) Reservoir: Die cast zinc

Pressure characteristics curve, flow characteristics



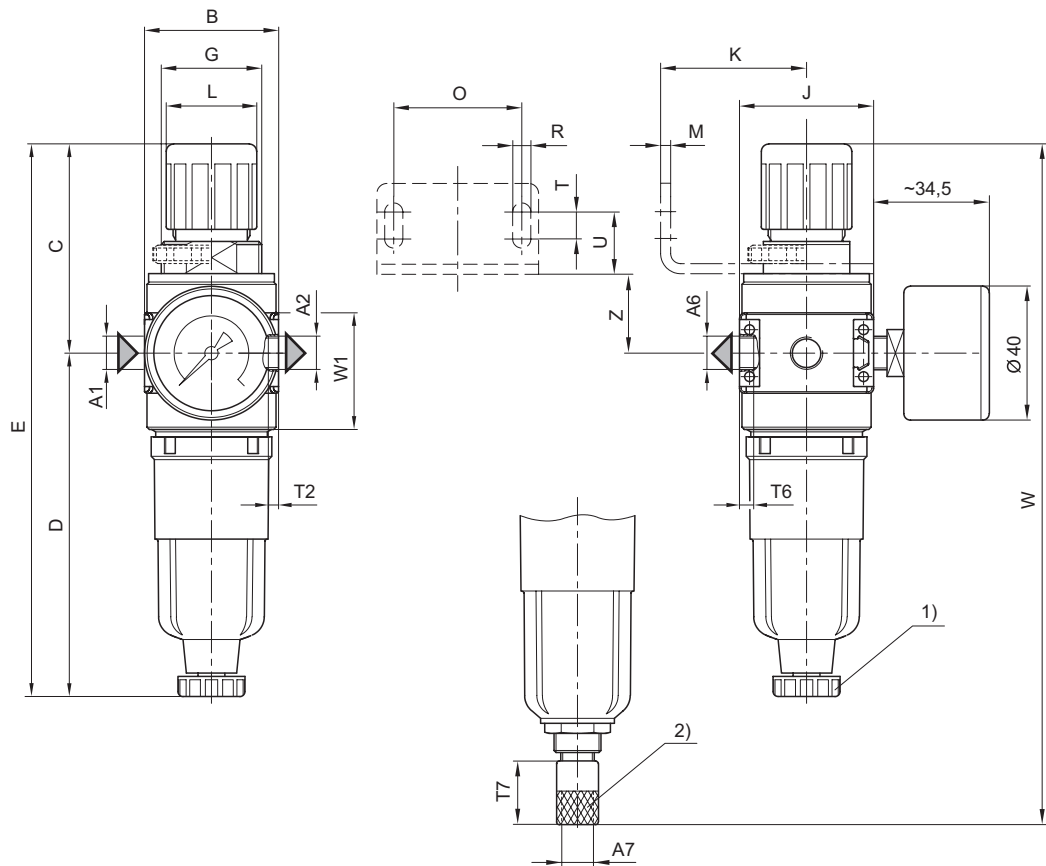
00112009

p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series NL1-FRE

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► ATEX certified

Dimensions

00107268

- 1) Semi-automatic condensate drain
 2) fully automatic condensate drain

A1	A2	A3	A6	A7	B	C	D	E	G	J	K	L	M
G 1/8	G 1/8	G 1/8	G 1/8	G 1/8	40	62.5	102.5	165	M30x1,5	40	43.5	27	3
G 1/4	G 1/4	G 1/8	G 1/8	G 1/8	40	62.5	102.5	165	M30x1,5	40	43.5	27	3
A1	O	R	T	T2	T6	T7	U	W	W1	Z			
G 1/8	38	5.4	8	8	6	8.5	18.5	203	44	24.5			
G 1/4	38	5.4	8	8	6	8.5	18.5	203	44	24.5			

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series NL1-FRE

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► cold-resistant



00106884

<p>ATEX Maintenance Unit Parts Regulator type Regulator function Pressure supply Installation location Nominal flow Qn Ambient temperature min./max. Medium temperature min./max. Working pressure min./max. Adjustment range min./max. Medium Filter element Filter reservoir volume Condensate drain</p> <p>Materials: Housing Reservoir Filter insert</p>	<p>II 2G2D X 2-in-1, Can be assembled into blocks Pressure controller, Filter Diaphragm-type pressure regulator with relieving air exhaust single vertical 950 l/min -30 °C / +50 °C -30 °C / +50 °C 1.5 bar / 16 bar 0.5 bar / 10 bar Compressed air exchangeable 16 cm³ semi-automatic, open without pressure</p> <p>Die cast zinc Polycarbonate Polyethylene</p>
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Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³

	Port	Weight [kg]	Part No.
	G 1/8	0.334	R412007618
	G 1/4		R412007619

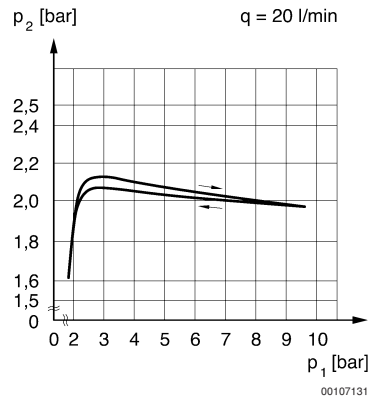
Reservoir: Polycarbonate
Metal protective guard can be retrofitted for all polycarbonate reservoirs
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series NL1-FRE

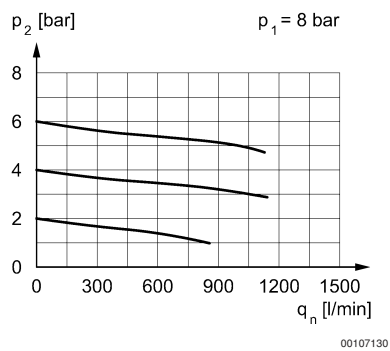
► G 1/8 - G 1/4 ► filter porosity: 5 µm ► cold-resistant

Pressure characteristics curve



p_1 = working pressure; p_2 = secondary pressure; q = flow rate

Flow rate characteristic



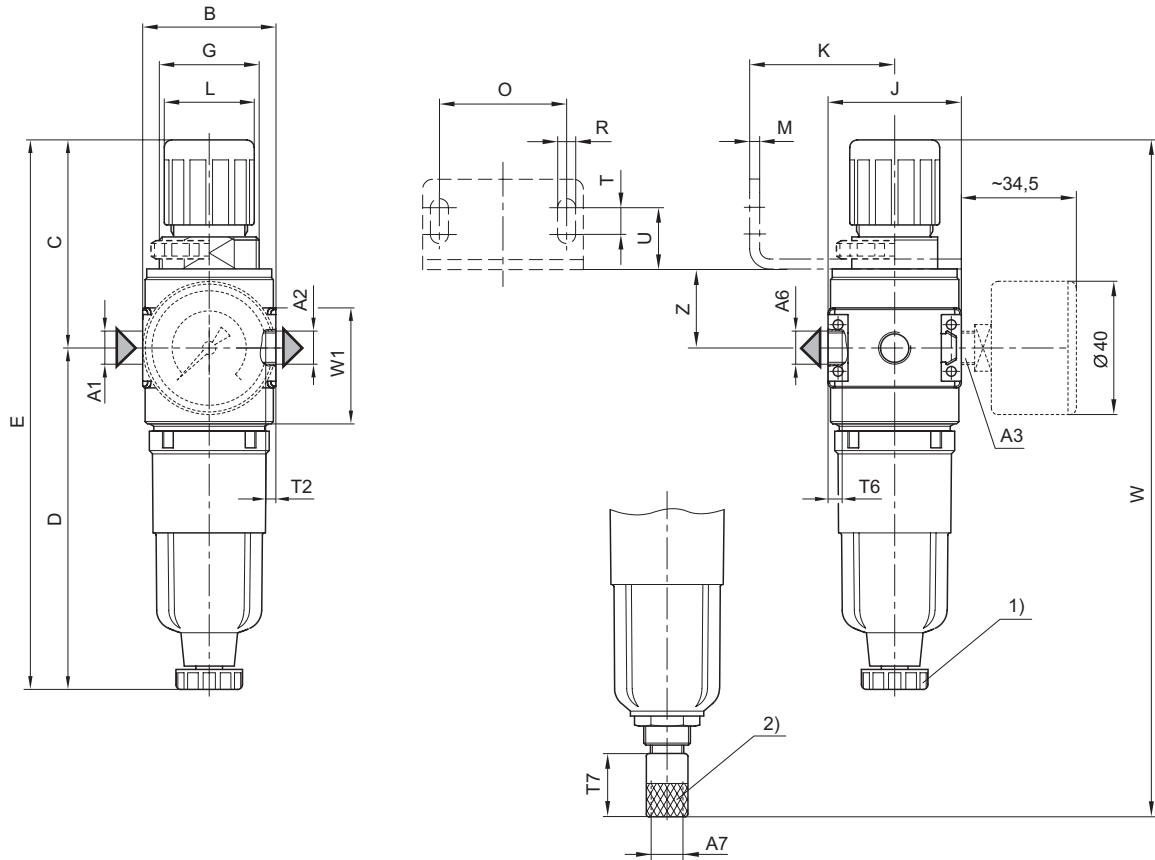
p_1 = working pressure; p_2 = secondary pressure; q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Filter pressure regulator, Series NL1-FRE

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► cold-resistant

Dimensions



00127882

- 1) Semi-automatic condensate drain
- 2) fully automatic condensate drain

A1	A2	A3	A6	A7	B	C	D	E	G	J	K	L	M
G 1/8	G 1/8	G 1/8	G 1/8	G 1/8	40	62.5	102.5	165	M30x1,5	40	43.5	27	3
G 1/4	G 1/4	G 1/8	G 1/8	G 1/8	40	62.5	102.5	165	M30x1,5	40	43.5	27	3

A1	O	R	T	T2	T6	T7	U	W	W1	Z			
G 1/8	38	5.4	8	8	6	8.5	18.5	203	44	24.5			
G 1/4	38	5.4	8	8	6	8.5	18.5	203	44	24.5			

Preparation of compressed air → Maintenance units and components

Filter, Series NL1-FLS

► G 1/8 - G 1/4 ► filter porosity: 5 µm ► ATEX certified



00106882

ATEX Version	II 2G2D X
Installation location	Standard filter, Can be assembled into blocks
Ambient temperature min./max.	vertical
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	-10 °C / +60 °C
Medium	1.5 bar / 16 bar
Filter element	Compressed air
filter porosity	exchangeable
Filter reservoir volume	5 µm
	16 cm ³
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Max. particle count as per ISO 8573-4 at the outlet: 5 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 6

	Port	Qn [l/min]	Condensate drain	Reservoir	Weight	Part No.
					[kg]	
	G 1/8	1000	semi-automatic, open without pressure	Polycarbonate	0.334	0821303710
	G 1/8		semi-automatic, open without pressure	Die cast zinc	0.259	0821303711
	G 1/8		fully automatic, open without pressure	Polycarbonate	0.263	0821303712
	G 1/4		semi-automatic, open without pressure	Polycarbonate	0.21	0821303713
	G 1/4		semi-automatic, open without pressure	Die cast zinc	0.259	0821303714
	G 1/4		fully automatic, open without pressure	Polycarbonate	0.263	0821303715

nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar

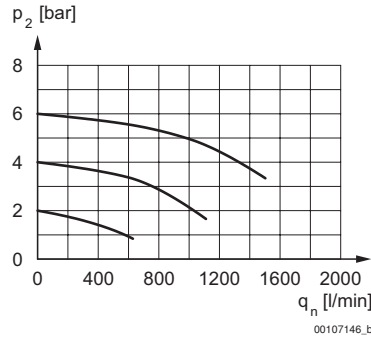
Metal protective guard can be retrofitted for all polycarbonate reservoirs

Preparation of compressed air → Maintenance units and components

Filter, Series NL1-FLS

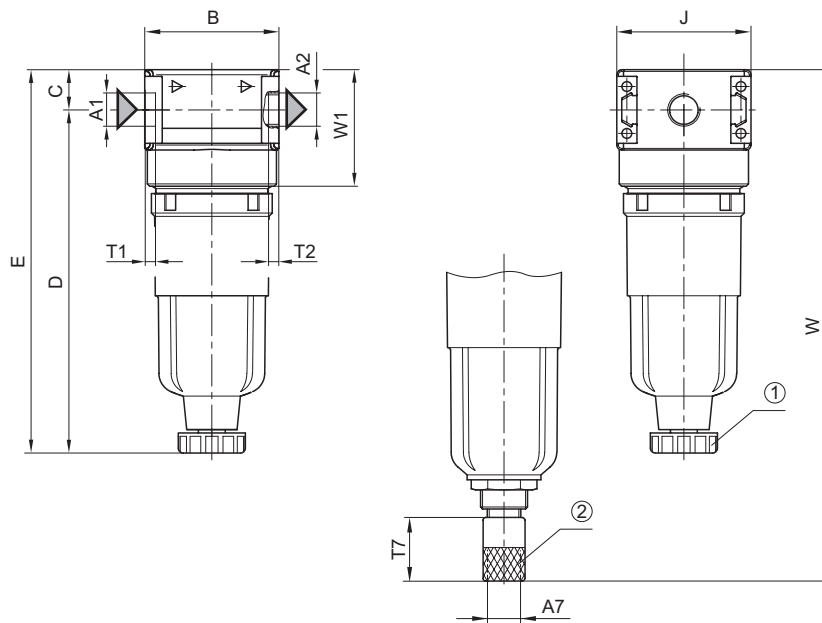
► G 1/8 - G 1/4 ► filter porosity: 5 µm ► ATEX certified

Flow rate characteristic



p₂ = secondary pressure
q_n = nominal flow

Dimensions



- 1) Semi-automatic condensate drain
- 2) fully automatic condensate drain

00107274

Part No.	A1	A2	A7	B	C	D	E	J	T1	T2	T7	W
0821303710	G 1/8	G 1/8	G 1/8	40	12.3	102.5	114.8	40	8	8	8.5	153
0821303711	G 1/8	G 1/8	G 1/8	40	12.3	102.5	114.8	40	8	8	8.5	153
0821303712	G 1/8	G 1/8	G 1/8	40	12.3	102.5	114.8	40	8	8	8.5	153
0821303713	G 1/4	G 1/4	G 1/8	40	12.3	102.5	114.8	40	8	8	8.5	153
0821303714	G 1/4	G 1/4	G 1/8	40	12.3	102.5	114.8	40	8	8	8.5	153
0821303715	G 1/4	G 1/4	G 1/8	40	12.3	102.5	114.8	40	8	8	8.5	153
Part No.	W1											
0821303710	35.1											
0821303711	35.1											

Preparation of compressed air → Maintenance units and components**Filter, Series NL1-FLS****▶ G 1/8 - G 1/4 ▶ filter porosity: 5 µm ▶ ATEX certified**

Part No.	W1											
0821303712	35.1											
0821303713	35.1											
0821303714	35.1											
0821303715	35.1											

Preparation of compressed air → Maintenance units and components

Microfilter, Series NL1-FLC

► G 1/8 - G 1/4 ► filter porosity: 0.01 µm ► ATEX certified



00108151

ATEX	II 2G2D T4 X
Version	Microfilter, Can be assembled into blocks
Installation location	vertical
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Working pressure min./max.	1.5 bar / 16 bar
Medium	Compressed air
Filter element	exchangeable
filter porosity	0.01 µm
Filter reservoir volume	16 cm³
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Polycarbonate
Filter insert	Borosilicate glass fiber

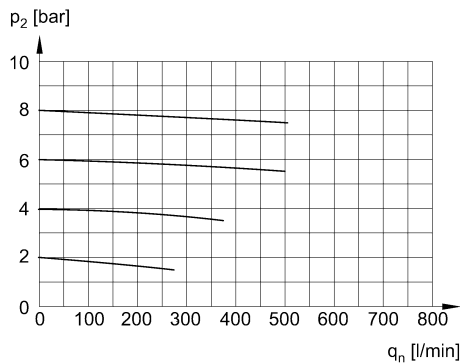
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Residual oil content: 0.01 mg/m³
- Recommended pre-filtering: 5 µm
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

	Port	Qn [l/min]	Condensate drain	Reservoir
	G 1/8	170	semi-automatic, open without pressure	Polycarbonate
	G 1/4	450	semi-automatic, open without pressure	
	G 1/8	170	fully automatic, open without pressure	

Nominal flow Qn at 6 bar and Δp = 0.1 bar.

Flow rate characteristic G1/8



00121355_m

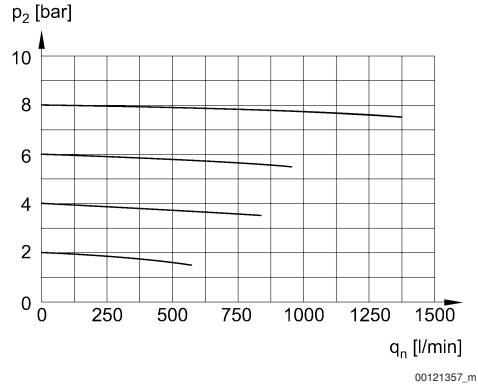
p2 = secondary pressure
qn = nominal flow

Preparation of compressed air → Maintenance units and components

Microfilter, Series NL1-FLC

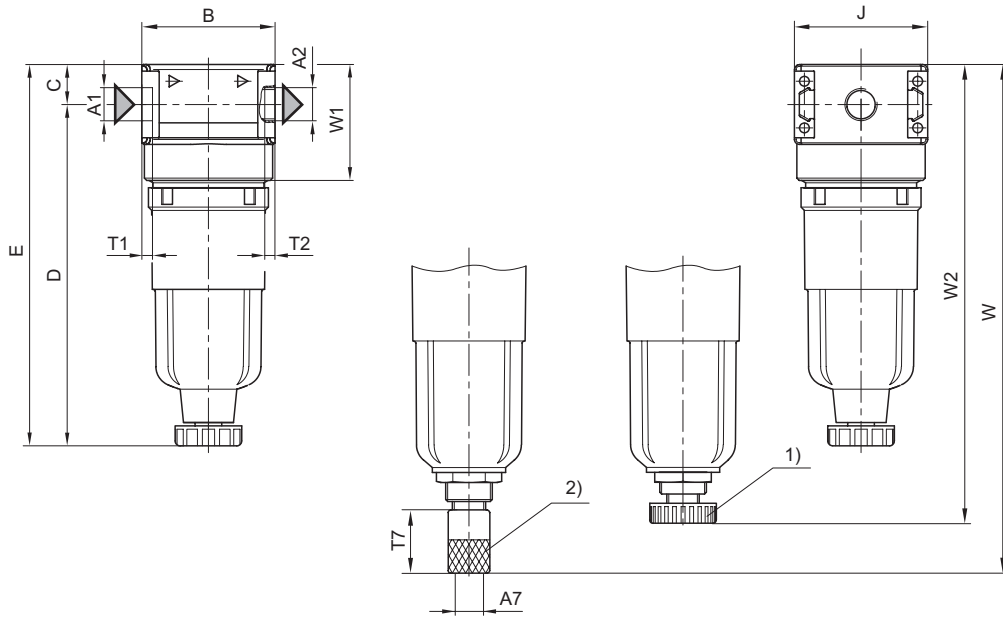
▶ G 1/8 - G 1/4 ▶ filter porosity: 0.01 µm ▶ ATEX certified

Flow rate characteristic G1/4



p2 = secondary pressure
qn = nominal flow

Dimensions



- 1) Semi-automatic condensate drain
2) fully automatic condensate drain

00107279

Preparation of compressed air → Maintenance units and components

Active carbon filter, Series NL1-FLA

► G 1/8 - G 1/4 ► ATEX certified



00108148

<p>ATEX Version</p> <p>Installation location</p> <p>Ambient temperature min./max.</p> <p>Medium temperature min./max.</p> <p>Working pressure min./max.</p> <p>Medium</p> <p>Filter element</p> <p>Filter reservoir volume</p> <p>Materials:</p> <p>Housing</p> <p>Seals</p> <p>Reservoir</p> <p>Filter insert</p>	<p>II 2G2D X</p> <p>Active carbon filter, Can be assembled into blocks</p> <p>vertical</p> <p>-10 °C / +60 °C</p> <p>-10 °C / +60 °C</p> <p>0.5 bar / 16 bar</p> <p>Compressed air</p> <p>exchangeable</p> <p>16 cm³</p> <p>Die cast zinc</p> <p>Acrylonitrile Butadiene Rubber</p> <p>Polycarbonate</p> <p>Active carbon</p>
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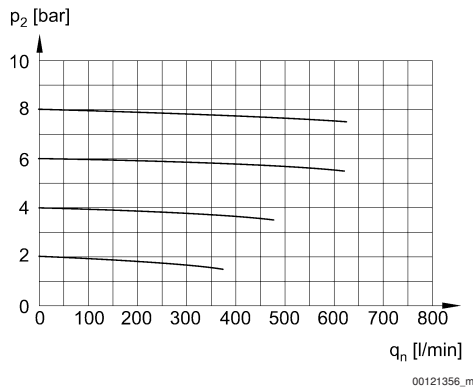
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Recommended pre-filtering: 0.01 μm
- max. residual oil content at the outlet: 0.005 mg/m³
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 1

	Port	Qn [l/min]	Reservoir	Weight [kg]	Part No.
	G 1/8	310	Polycarbonate	0.19	0821303720
	G 1/4	380		0.21	0821303721

Nominal flow Qn at 6 bar and Δp = 0.1 bar.
Metal protective guard can be retrofitted for all polycarbonate reservoirs

Flow rate characteristic G1/8



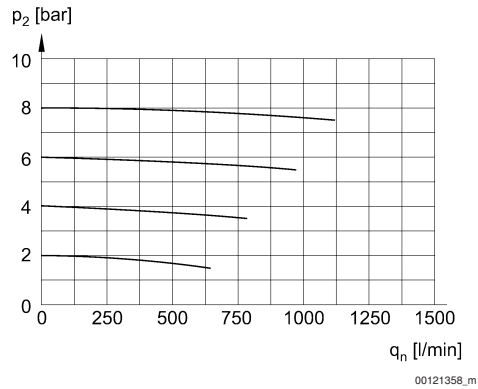
p2 = secondary pressure
qn = nominal flow

Preparation of compressed air → Maintenance units and components

Active carbon filter, Series NL1-FLA

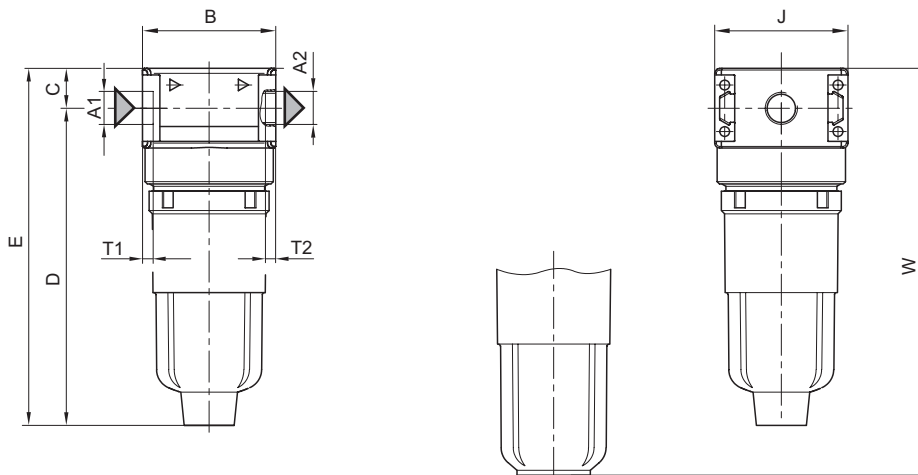
► G 1/8 - G 1/4 ► ATEX certified

Flow rate characteristic G1/4



p_2 = secondary pressure
 q_n = nominal flow

Dimensions



00107282

Part No.	A1	A2	B	C	D	E	J	T1	T2	W		
0821303720	G 1/8	G 1/8	40	12.3	95.5	108	40	8	8	-		
0821303721	G 1/4	G 1/4	40	12.3	-	-	40	8	8	123		

Preparation of compressed air → Maintenance units and components

Micro oil-mist lubricator, Series NL1-LBM

► G 1/8 - G 1/4 ► ATEX certified



00106885

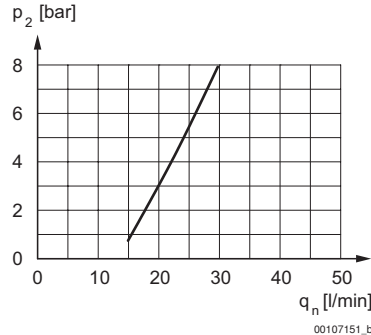
<p>ATEX Version</p> <p>Installation location</p> <p>Ambient temperature min./max.</p> <p>Medium temperature min./max.</p> <p>Working pressure min./max.</p> <p>Medium</p> <p>Lubricator reservoir volume</p> <p>Type of filling</p> <p>Oil type</p>	<p>II 2G2D X</p> <p>Micro oil-mist lubricator, Can be assembled into blocks</p> <p>vertical</p> <p>-10 °C / +60 °C</p> <p>-10 °C / +60 °C</p> <p>0.5 bar / 16 bar</p> <p>Compressed air</p> <p>35 cm³</p> <p>Manual oil filling</p> <p>HLP 32 (DIN 51 524 - ISO VG 32)</p> <p>HLP 68 (DIN 51 524 - ISO VG 68)</p>
<p>Materials:</p> <p>Housing</p> <p>Seal</p>	<p>Die cast zinc</p> <p>Acrylonitrile Butadiene Rubber</p>

Technical Remarks	
■	The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
■	only approx. 10% of the preset drip quantity enters the compressed air system
■	oil filling not possible during operation
■	Oil dosing at 1000 l/min [drops/min]: 10-20

	Port	Qn		Reservoir	Weight		Part No.
		[l/min]			[kg]		
	G 1/8	1000		Polycarbonate	0.23	0821301702	
	G 1/8			Die cast zinc	0.262	0821301703	
	G 1/4			Polycarbonate	0.23	0821301704	
	G 1/4			Die cast zinc	0.262	0821301705	

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar
 Metal protective guard can be retrofitted for all polycarbonate reservoirs

minimum flow rate curve (flow rate necessary for the correct functioning of the lubricator)

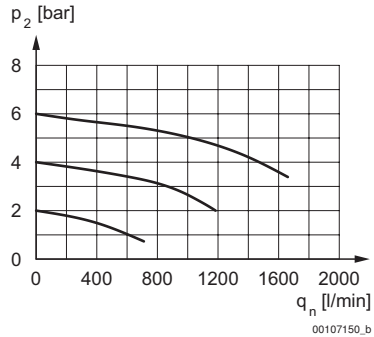


p2 = secondary pressure; qnmin. = min. nominal flow

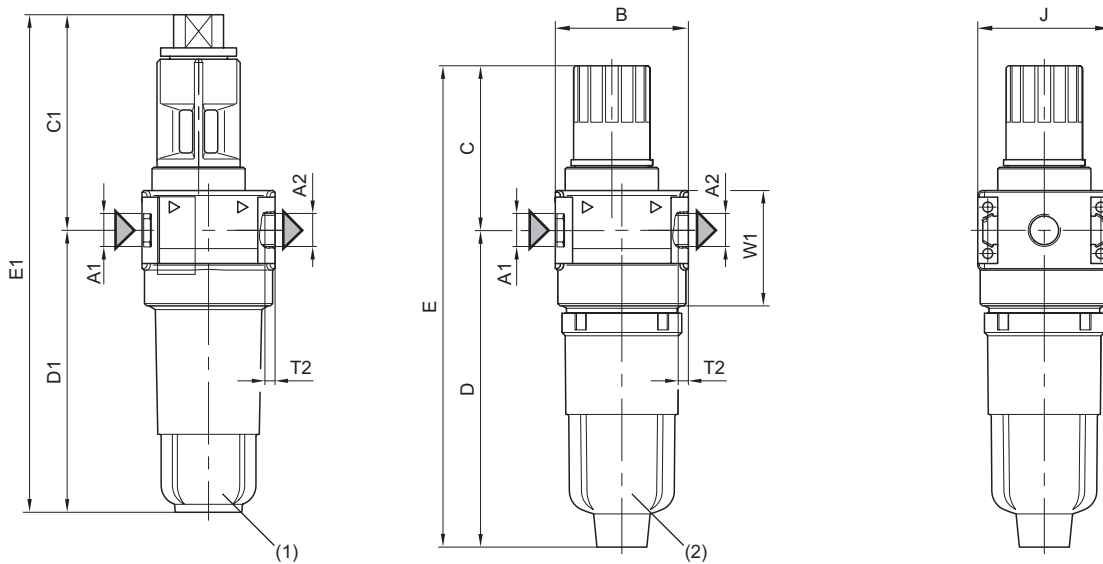
Preparation of compressed air → Maintenance units and components

Micro oil-mist lubricator, Series NL1-LBM

▶ G 1/8 - G 1/4 ▶ ATEX certified

Flow rate characteristic

p_2 = secondary pressure
 q_n = nominal flow

Dimensions

- 1) Metal reservoir
 2) PC reservoir

00107287_b

A1	A2	B	C	C1	D	D1	E	E1	J	T2	W1		
G 1/8	G 1/8	40	50	65	95.5	85	145.5	150	40	8	35		
G 1/4	G 1/4	40	50	65	95.5	85	145.5	150	40	8	35		

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series NL1-SSU

► G 1/4 ► pipe connection ► Electr. connection: Plug, ISO 6952, form B ► ATEX optional



Parts	Filling valve, 3/2-way valve, electrically operated
Version	Poppet valve, Can be assembled into blocks Protected against polarity reversal
Pilot	internal
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Medium	Compressed air
Max. particle size	5 µm
Protection class, with Plug	IP 65
Duty cycle	100 %
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile butadiene styrene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.
- ATEX optional: The ATEX ID depends on the selected ATEX coil.

Operating voltage			Power consumption	Switch-on power	Holding power
DC	AC 50 Hz	AC 60 Hz	DC	AC 50 Hz	AC 50 Hz
			W	VA	VA
24 V	-	-	4.8	-	-
-	230 V	230 V	-	11.8	8.5

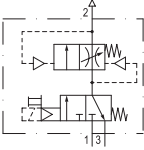
	Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.	
			DC	AC 50 Hz	AC 60 Hz	1►2	2►3				
						[l/min]		[kg]			
	-	G 1/4	G 1/4	24 V	-	-	2000	800	0.88	1)	0821300796
				-	230 V	230 V			0.88	1)	0821300797
				-	-	-			0.85	1); 2); 3); 4)	0821300798

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar
 1) adjustable filling
 2) pilot valve without coil
 3) Manual override: with detent
 4) ATEX optional

Preparation of compressed air → Maintenance units and components

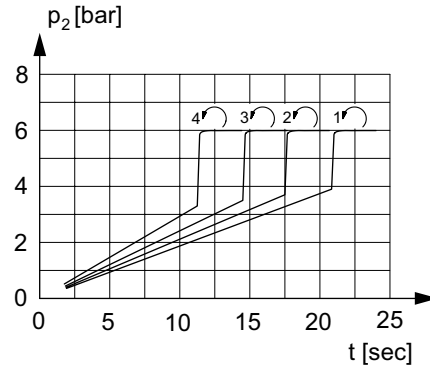
Filling unit, electrically operated, Series NL1-SSU

► G 1/4 ► pipe connection ► Electr. connection: Plug, ISO 6952, form B ► ATEX optional

	Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.
			DC	AC 50 Hz	AC 60 Hz	1►2	2►3			
						[l/min]		[kg]		
	G 1/4	G 1/4	-	-	-	2000	800	0.85	1); 2); 4)	0821300799

nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar
 1) adjustable filling
 2) pilot valve without coil
 3) Manual override: with detent
 4) ATEX optional

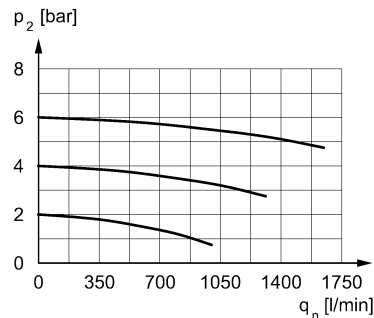
Secondary pressure while filling



00107178

adjustable filling
 p2 = secondary pressure
 t = filling time

Flow rate characteristic



00107179_b

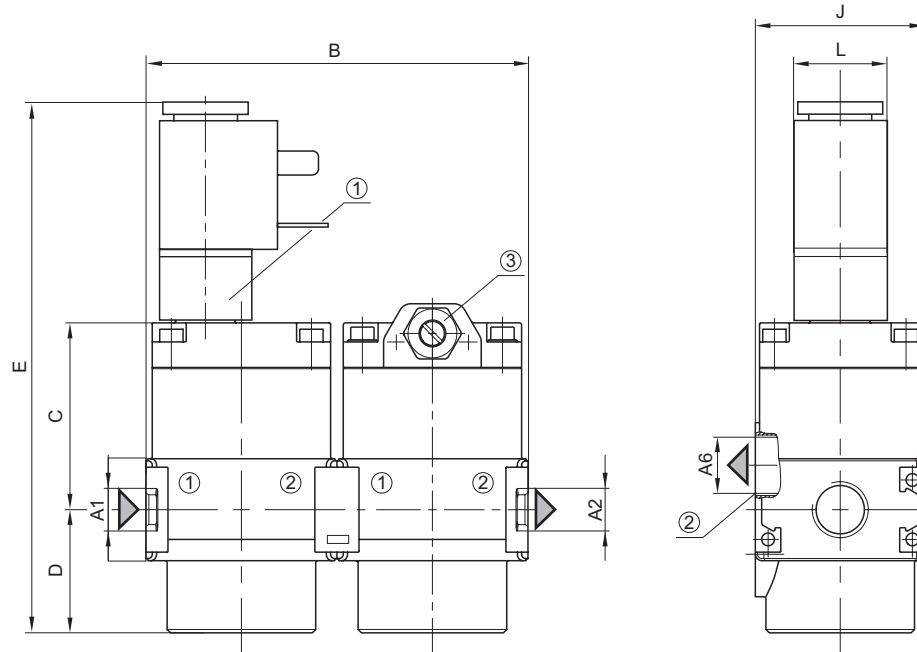
p2 = secondary pressure
 qn = nominal flow

Preparation of compressed air → Maintenance units and components

Filling unit, electrically operated, Series NL1-SSU

► G 1/4 ► pipe connection ► Electr. connection: Plug, ISO 6952, form B ► ATEX optional

Dimensions



00127664_m

- 1) electrically operated
- 2) exhaust
- 3) Adjustment screw for filling time

A1	A2	A6	B	C	D	J	L	L1	W				
G 1/4	G 1/4	G 1/4	90	44.5	29	40	22	22	89.5				

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, Series NL1-SSU

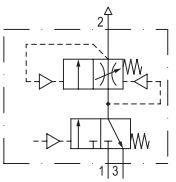
▶ G 1/4 ▶ pipe connection ▶ ATEX certified



00127665

ATEX
PartsVersion
Sealing principle
Working pressure min./max.
Ambient temperature min./max.
Medium temperature min./max.
Medium
Max. particle sizeMaterials:
Housing
SealsII 2G2D X
Filling valve, 3/2-way valve, pneumatically operated
Poppet valve, Can be assembled into blocks
soft sealing
2.5 bar / 10 bar
-10 °C / +60 °C
-10 °C / +60 °C
Compressed air
5 μmDie cast zinc
Acrylonitrile Butadiene Rubber**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Port	Exhaust	Qn		Control pressure min./max.	Weight	Part No.
			1▶2	2▶3			
			[l/min]		[bar]	[kg]	
	G 1/4	G 1/4	2000	800	2.5 / 16	0.83	0821300795

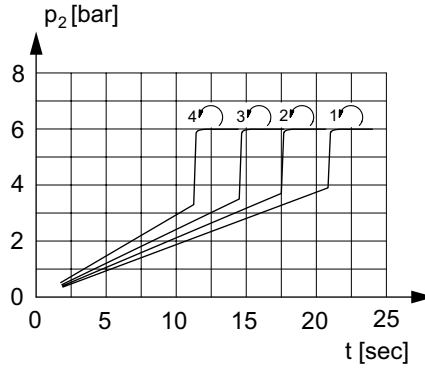
nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, Series NL1-SSU

► G 1/4 ► pipe connection ► ATEX certified

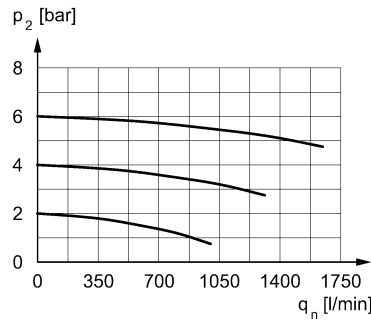
Secondary pressure while filling



00107178

adjustable filling
 p₂ = secondary pressure
 t = filling time

Flow rate characteristic



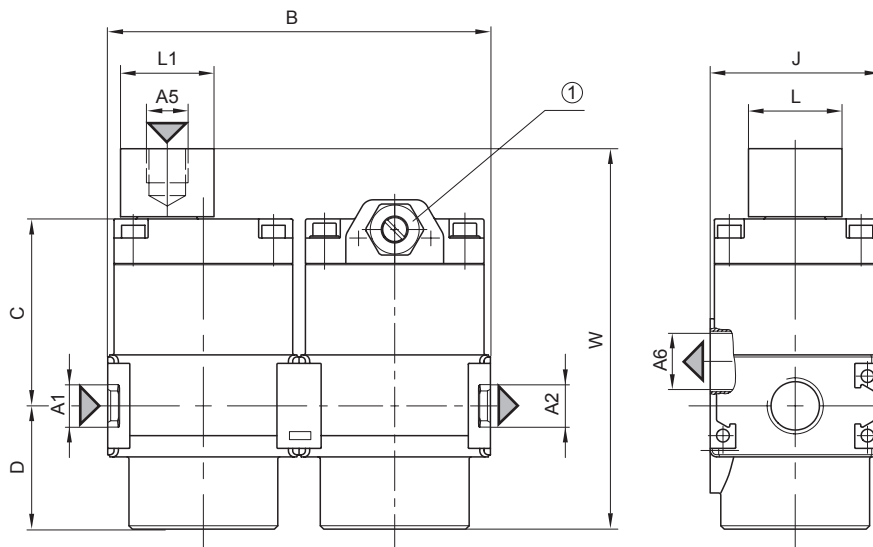
00107179_b

p₂ = secondary pressure
 q_n = nominal flow

Preparation of compressed air → Maintenance units and components

Filling unit, pneumatically operated, Series NL1-SSU

▶ G 1/4 ▶ pipe connection ▶ ATEX certified

Dimensions

00128469

A5 = pilot connection

1) Adjustment screw for filling time

A6 = ventilation port

Part No.	A1	A2	A5	A6	B	C	D	J	L	L1	W
0821300795	G 1/4	G 1/8	G1/8	G 1/4	90	44.5	29	40	22	22	89.5

Preparation of compressed air → Maintenance units and components

3/2-shut-off valve, mechanically operated, Series NL1-BAV

► G 1/8 - G 1/4 ► ATEX certified



00106858

ATEX
Version

Actuating element
Sealing principle
Working pressure min./max.
Ambient temperature min./max.
Medium temperature min./max.
Medium

Materials:
Housing
Seals
Actuating element

II 2G2D X
Ball valve
with padlock
lockable
rotary switch
metal/metal sealing
0 bar / 16 bar
-10°C / +60°C
-10°C / +60°C
Compressed air

Die cast zinc
Acrylonitrile Butadiene Rubber
Polyoxymethylene

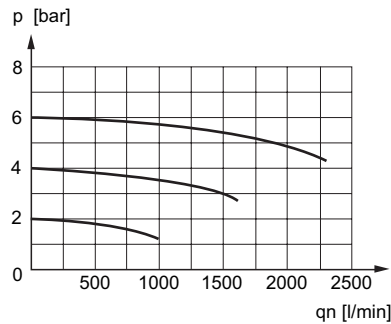
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Exhaust	Qn		Weight [kg]	Part No.
			1►2	2►3		
			[l/min]			
	G 1/8	G 1/4	1800	70	0.246	0821300772
	G 1/4					0821300773

nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar

Flow rate characteristic

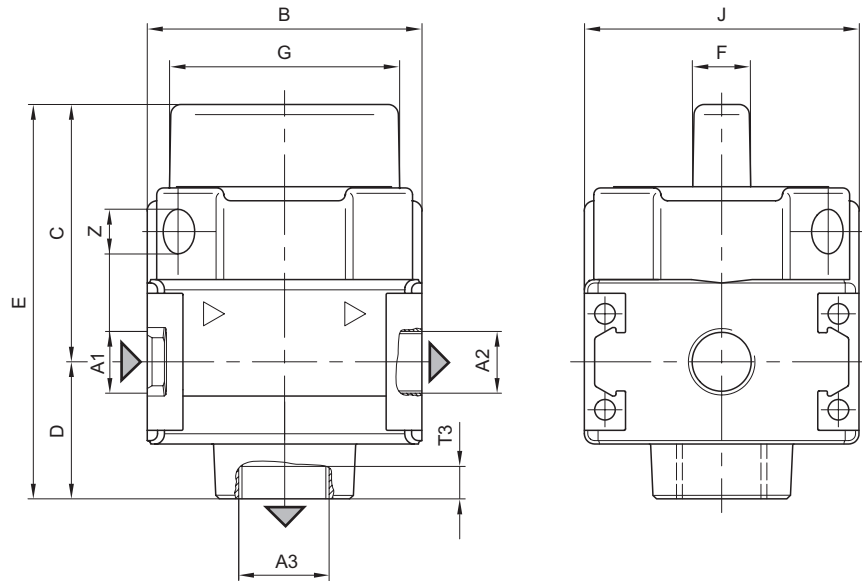


00127884

Preparation of compressed air → Maintenance units and components

3/2-shut-off valve, mechanically operated, Series NL1-BAV

▶ G 1/8 - G 1/4 ▶ ATEX certified

Dimensions

00107303_m

A3 = ventilation port

A1	A2	A3	B	C	D	E	F	G	J	T3	Z		
G 1/8	G 1/8	G 1/4	40	37.6	20	57.6	8	33.5	40	10	6.5		
G 1/4	G 1/4	G 1/4	40	37.6	20	57.6	8	33.5	40	10	6.5		

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series NL1-SOV

► G 1/4 ► pipe connection ► Electr. connection: Plug, ISO 6952, form B ► ATEX optional



00106964_2

Version	Poppet valve, Can be assembled into blocks Protected against polarity reversal
Pilot	internal
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Medium	Compressed air
Max. particle size	5 µm
Protection class, with Plug	IP 65
Duty cycle	100 %
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile butadiene styrene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- ATEX optional: The ATEX ID depends on the selected ATEX coil.

Operating voltage			Power consumption		Switch-on power	Holding power
DC	AC 50 Hz	AC 60 Hz	DC		AC 50 Hz	AC 50 Hz
			W		VA	VA
24 V	-	-	4.8		-	-
-	230 V	230 V	-		11.8	8.5

		Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.
				DC	AC 50 Hz	AC 60 Hz	1►2	2►3			
							[l/min]		[kg]		
	-	G 1/4	G 1/4	24 V	-	-	2200	800	0.45	-	0821300776
				-	230 V	230 V					0821300777
	-	G 1/4	G 1/4	-	-	-	2200	800	0.42	1); 3)	0821300778
		G 1/4	G 1/4	-	-	-	2200	800	0.42	1); 2); 3)	0821300779

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

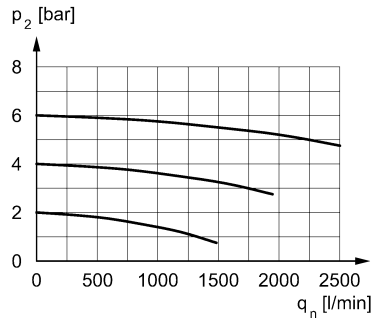
- 1) pilot valve without coil
- 2) Manual override: with detent
- 3) ATEX optional

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series NL1-SOV

▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ ATEX optional

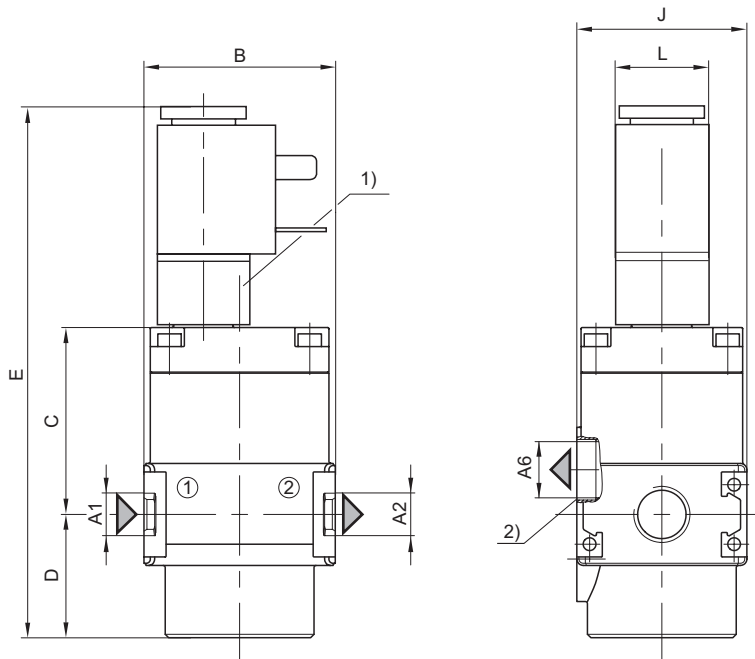
Flow rate characteristic



00107162_b

p2 = secondary pressure
qn = nominal flow

Dimensions



00127662_m

1) electrically operated
2) Port 3 (Exhaust)

A1	A2	A6	B	C	D	E	J	L				
G 1/4	G 1/4	G 1/4	45	44.5	29	124.5	40	22				

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series NL1-SOV

- ▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ with continuous pressure supply
- ▶ ATEX optional



Version	Poppet valve, Can be assembled into blocks Protected against polarity reversal
Pilot	internal
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10 °C / +60 °C
Medium temperature min./max.	-10 °C / +60 °C
Medium	Compressed air
Max. particle size	5 μm
Protection class, with Plug	IP 65
Duty cycle	100 %
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile butadiene styrene

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- ATEX optional: The ATEX ID depends on the selected ATEX coil.

Operating voltage			Power consumption		Switch-on power	Holding power
DC	AC 50 Hz	AC 60 Hz	DC		AC 50 Hz	AC 50 Hz
			W		VA	VA
24 V	-	-	4.8		-	-
-	230 V	230 V	-		11.8	8.5

	Port	Exhaust	Operating voltage			Qn		Weight	Note	Part No.	
			DC	AC 50 Hz	AC 60 Hz	1▶2	2▶3				
						[l/min]		[kg]			
	-	G 1/4	G 1/4	24 V	-	-	2000	800	0.45	-	0821300673
				-	230 V	230 V					0821300674
	-	G 1/4	G 1/4	-	-	-	2000	800	0.42	1); 3)	0821300675
					-	-					-

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

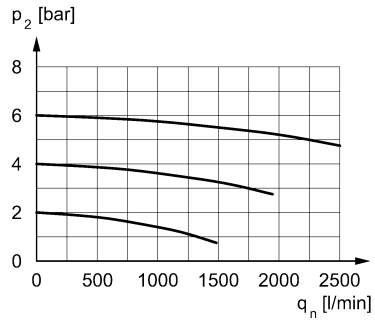
- 1) pilot valve without coil
- 2) Manual override: with detent
- 3) ATEX optional

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series NL1-SOV

- ▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ with continuous pressure supply
- ▶ ATEX optional

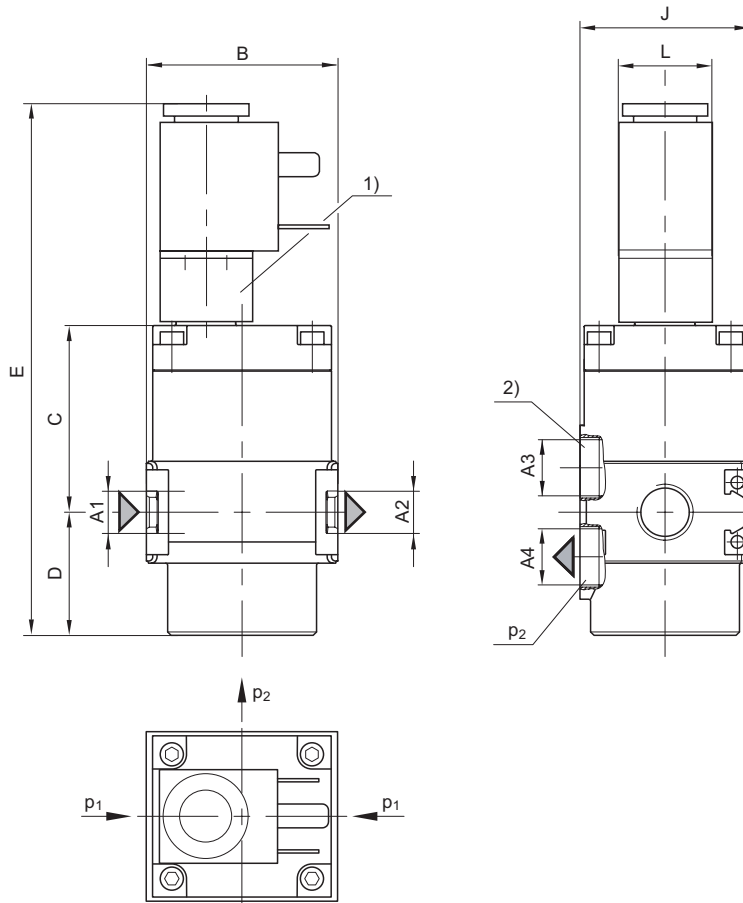
Flow rate characteristic



00107163_b

p_2 = secondary pressure
 q_n = nominal flow

Dimensions



00127663_m

- 1) electrically operated
- p_1 = working pressure
- p_2 = secondary pressure
- 2) Port 3 (Exhaust)

Preparation of compressed air → Maintenance units and components

3/2-way valve, electrically operated, Series NL1-SOV

- ▶ G 1/4 ▶ pipe connection ▶ Electr. connection: Plug, ISO 6952, form B ▶ with continuous pressure supply
 - ▶ ATEX optional
-

A1	A2	A3	A4	A6	B	C	D	E	J	L			
G 1/4	G 1/4	G 1/4	G 1/4	G 1/4	45	44.5	29	124.5	40	22			

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series NL1-SOV

▶ G 1/4 ▶ pipe connection ▶ ATEX certified



00106864

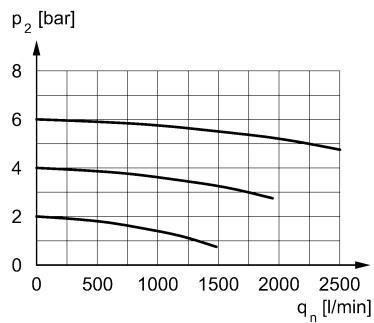
ATEX	II 2G2D X
Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10°C / +60°C
Medium temperature min./max.	-10°C / +60°C
Medium	Compressed air
Max. particle size	5 μm
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Exhaust	Qn		Control pressure min./max.	Weight	Part No.
			1▶2	2▶3			
			[l/min]		[bar]	[kg]	
	G 1/4	G 1/4	2200	800	2.5 / 16	0.4	0821300775

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Flow rate characteristic

00107162_b

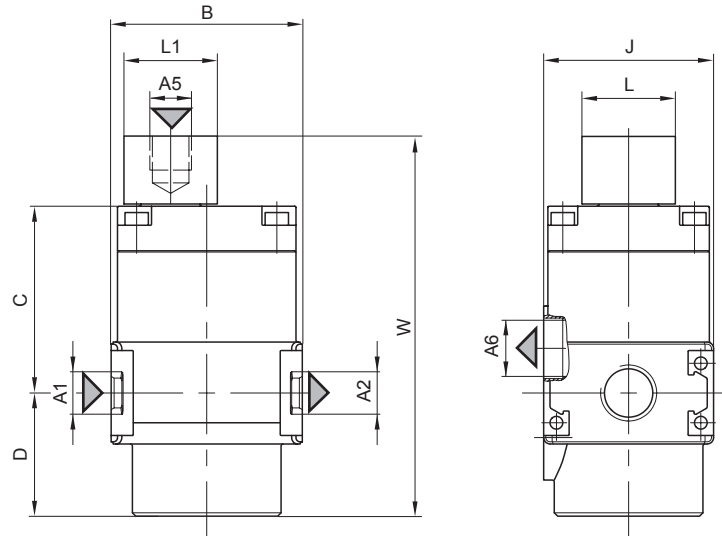
p2 = secondary pressure

qn = nominal flow

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series NL1-SOV

▶ G 1/4 ▶ pipe connection ▶ ATEX certified

Dimensions

00128468

A5 = pilot connection
 A6 = ventilation port

Part No.	A1	A2	A5	A6	B	C	D	J	L	L1	W
0821300775	G 1/4	G 1/4	G 1/8	G 1/4	45	44.5	29	40	22	22	89.5

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series NL1-SOV

▶ G 1/4 ▶ pipe connection ▶ with continuous pressure supply ▶ ATEX certified



00106021_1

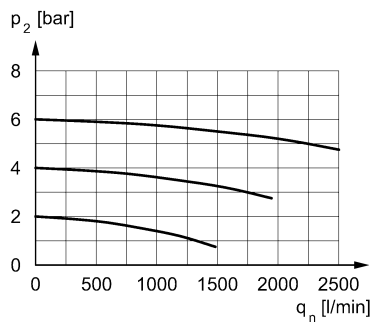
ATEX	II 2G2D X
Version	Poppet valve, Can be assembled into blocks
Sealing principle	soft sealing
Working pressure min./max.	2.5 bar / 10 bar
Ambient temperature min./max.	-10°C / +60°C
Medium temperature min./max.	-10°C / +60°C
Medium	Compressed air
Max. particle size	5 μm
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.

	Port	Exhaust	Qn		Control pressure min./max.	Weight	Part No.
			1▶2	2▶3			
			[l/min]		[bar]	[kg]	
	G 1/4	G 1/4	2200	800	2.5 / 16	0.4	0821300672

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Flow rate characteristic

00107163_b

p2 = secondary pressure

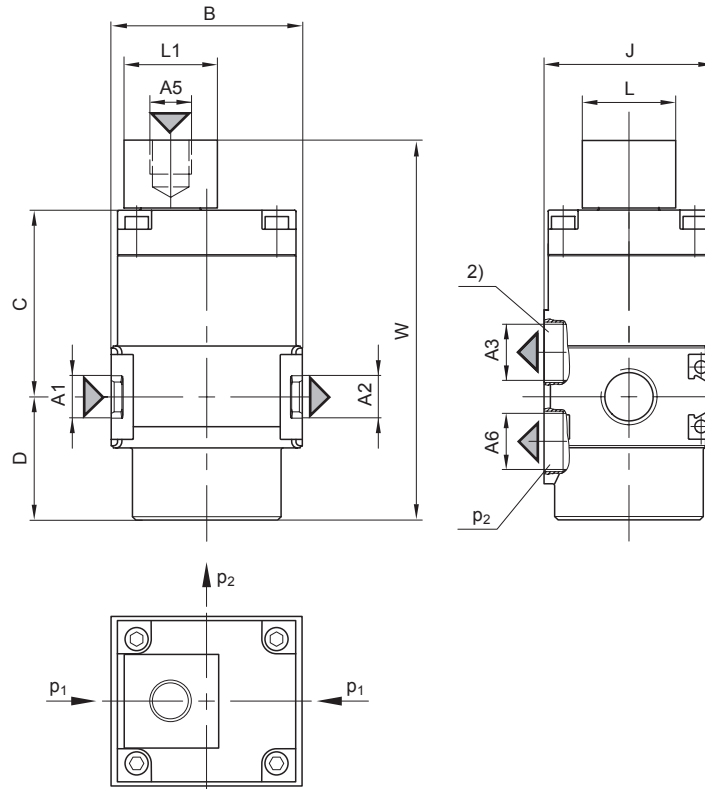
qn = nominal flow

Preparation of compressed air → Maintenance units and components

3/2-way valve, pneumatically operated, Series NL1-SOV

▶ G 1/4 ▶ pipe connection ▶ with continuous pressure supply ▶ ATEX certified

Dimensions



00128467

A5 = pilot connection
 p1 = working pressure
 p2 = secondary pressure
 2) A6 = ventilation port

Part No.	A1	A2	A3	A5	A6	B	C	D	J	L	L1	W
0821300672	G 1/4	G 1/4	G 1/4	G 1/8	G 1/4	45	44.5	29	40	22	22	89.5

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series NL1-SSV

▶ G 1/4 ▶ pipe connection ▶ adjustable filling time ▶ ATEX certified



00106869

ATEX

Version

Sealing principle

Working pressure min./max.

Ambient temperature min./max.

Medium temperature min./max.

Medium

Max. particle size

Materials:

Housing

Seals

II 2G2D X

Poppet valve, Can be assembled into blocks
soft sealing

2.5 bar / 16 bar

-10°C / +60°C

-10°C / +60°C

Compressed air

5 μm

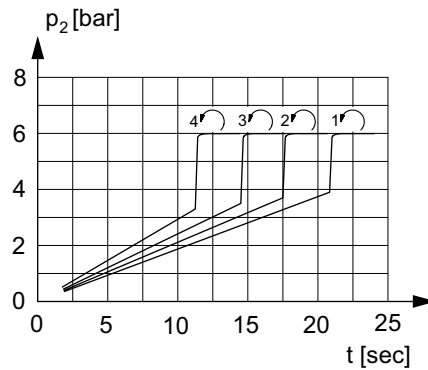
Die cast zinc

Acrylonitrile Butadiene Rubber

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

	Port	Qn	Weight	Part No.
		[l/min]	[kg]	
	G 1/4	2200	0.43	0821300774
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar				

Secondary pressure while filling

00107178

adjustable filling

p2 = secondary pressure

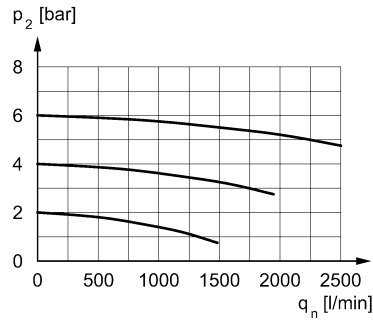
t = filling time

Preparation of compressed air → Maintenance units and components

Filling valve, pneumatically operated, Series NL1-SSV

► G 1/4 ► pipe connection ► adjustable filling time ► ATEX certified

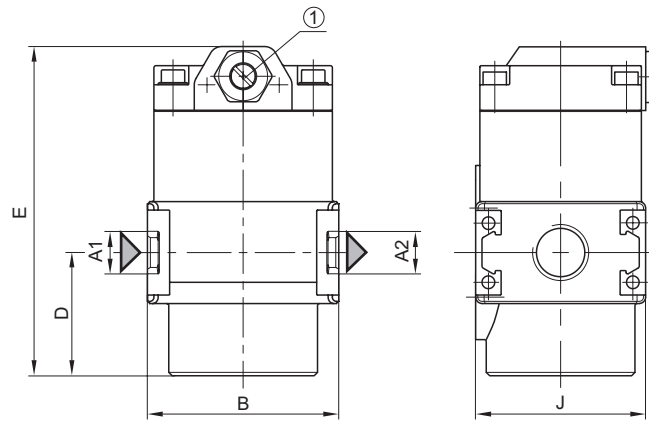
Flow rate characteristic



00107169_b

p2 = secondary pressure
qn = nominal flow

Dimensions



00127668

1) Adjustment screw for filling time

Part No.	A1	A2	B	D	E	J					
0821300774	G 1/4	G 1/4	45	29	77.5	40					

Preparation of compressed air → Maintenance units and components

Distributor, Series NL1-DIL

► G 1/4 ► Distributor 2x ► Narrow distributor ► ATEX certified



00106888


ATEX
VersionInstallation location
Ambient temperature min./max.
Medium temperature min./max.
Working pressure min./max.
MediumMaterials:
Housing

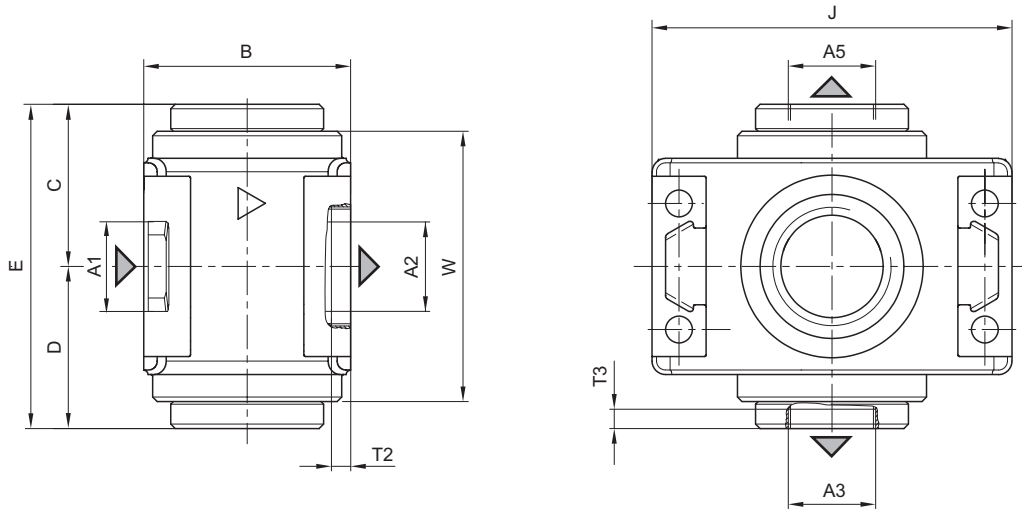
II 2G2D X

Narrow distributor, Can be assembled into blocks

Any
-10°C / +60°C
-10°C / +60°C
0 bar / 16 bar
Compressed air

Die cast zinc

	Port	Qn			Weight	Part No.
		1►2	1►3	1►5		
		[l/min]				
	G 1/4	2700	1300	1300	0.09	0821300771

nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar**Dimensions**

00107307

A1	A2	A3	A5	B	C	D	E	J	T2	T3	W		
G 1/4	G 1/4	G 1/8	G 1/8	23	18	20	40	40	6	8	30		

Preparation of compressed air → Maintenance units and components

Series NL1
Accessories

Reservoir, Series NL1/AS1-CLS/-CLP/-CLC

► For filter, filter pressure regulator and microfilters



00108147

Version
Ambient temperature min./max.
Medium temperature min./max.
Working pressure min./max.
Medium
Filter reservoir volume

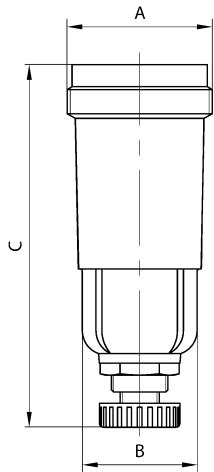
Reservoir
-10°C / +50°C
-10°C / +50°C
1.5 bar - 16 bar
Compressed air
16 cm³

Materials:
Seal

Acrylonitrile Butadiene Rubber

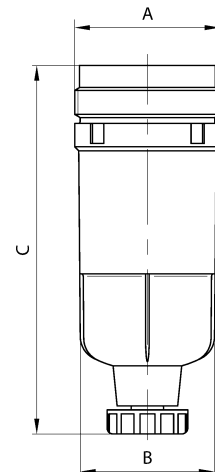
Condensate drain	Reservoir	Weight [kg]	Fig.	Part No.
semi-automatic, open without pressure	Die cast zinc	0.153	Fig. 1	1827009640
	Polycarbonate	0.085	Fig. 2	1827009639
fully automatic, open without pressure	Polycarbonate	0.115	Fig. 3	1827009642

Fig. 1



00112013_1

Fig. 2

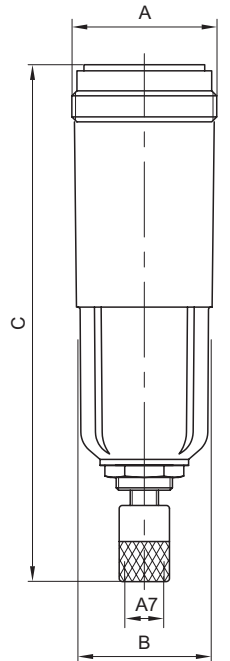


00112013_2

Preparation of compressed air → Maintenance units and components

Series NL1
Accessories

Fig. 3



00112013_3

Part No.	A	B	C									
1827009640	M36x1,5	34	90.5									
1827009639	M36x1,5	34	92									
1827009642	M36x1,5	34	131.5									

Reservoir, Series NL1/AS1-CBM/-CLA/-CBM

► for active carbon filter and lubricator



00107029

Version

Ambient temperature min./max.

Medium temperature min./max.

Working pressure min./max.

Medium

Filter reservoir volume

Materials:

Seal

Reservoir

-10°C / +50°C

-10°C / +50°C

16 bar

Compressed air
Oil16 cm³

Acrylonitrile Butadiene Rubber

Preparation of compressed air → Maintenance units and components

Series NL1
Accessories

Reservoir	Weight [kg]	Fig.	Part No.
Polycarbonate	0.07	Fig. 1	1827009333
	0.06	Fig. 2	1827009637

Fig. 1

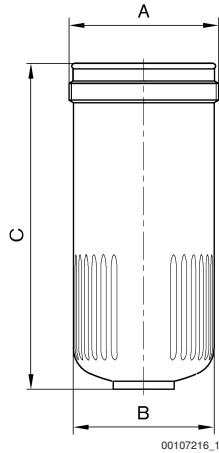
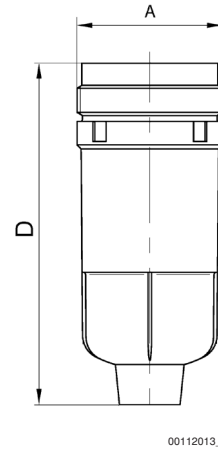


Fig. 2



Part No.	A	B	C	D								
1827009333	M36x1,5	30	100	—								
1827009637	M36x1,5	—	—	85								

Reservoir, Series NL1/AS1-CBM
► for lubricator



00107352_1

Version
Ambient temperature min./max.
Medium temperature min./max.
Working pressure min./max.
Medium

Filter reservoir volume

Materials:
Seal

Reservoir
-10 °C / +50 °C
-10 °C / +50 °C
16 bar
Compressed air
Oil

16 cm³

Acrylonitrile Butadiene Rubber

Reservoir	Weight [kg]	Part No.
Die cast zinc	0.125	1827009638

Preparation of compressed air → Maintenance units and components

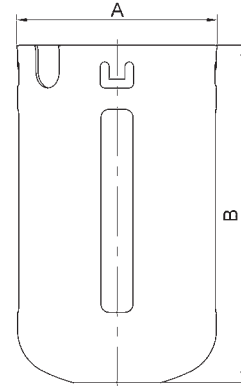
Series NL1
 Accessories

Protective guard

▶ series NL1 ▶ Filter, Lubricator



00106886



00107324

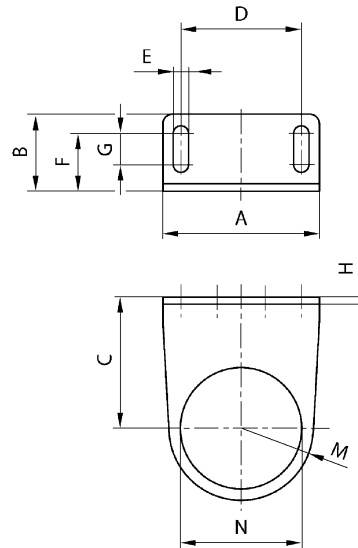
Part No.	A	B	Material	Weight [kg]							
1820507004	37	63	Steel	0.03							
Can be retrofitted for PC reservoir											

Mounting bracket

▶ NL1/NL2-MBR-...-W02



00106891



00108144

Part No.	A	B	C	D	E	F	G	H	J	K	L	M
1821331013	48	27	43.5	38	5.4	18.5	8	3	-	-	-	20

Preparation of compressed air → Maintenance units and components

Series NL1
Accessories

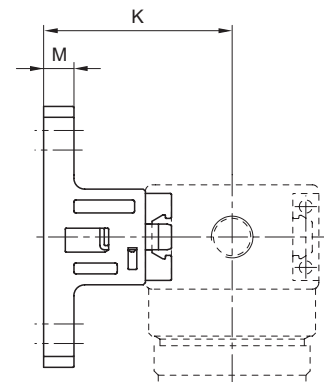
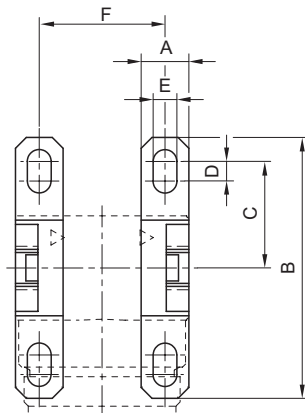
Part No.	N	Material	Surface	Weight [kg]						
1821331013	30.5	Steel	galvanized	0.065						

Mounting bracket

► NL1-MBR-...-W05



00106865



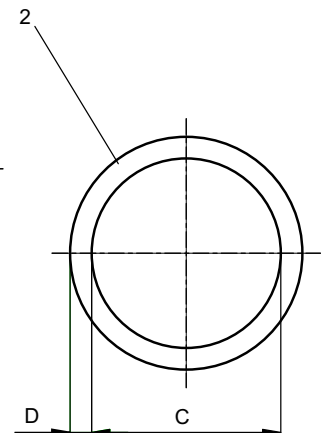
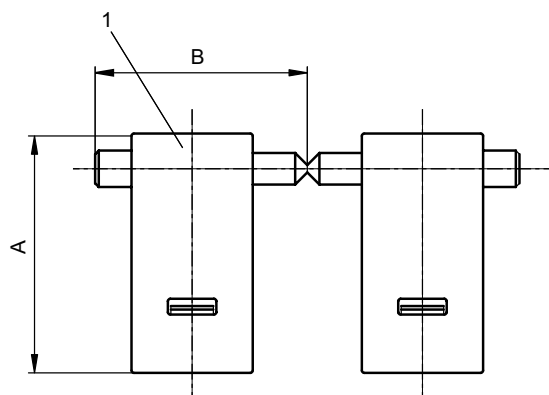
00107314

Part No.	A	B	C	D	E	F	K	M	Material	Weight [kg]
1821336024	11	60	24.5	4.5	5.5	29	43.5	7	Polyamide	0.02

Block assembly kit, Series NL1-W04



00127431



00131799

1) coupling clamp 2) O-ring

Preparation of compressed air → Maintenance units and components

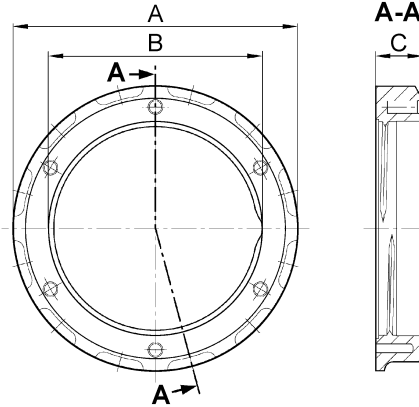
Series NL1
Accessories

Part No.	A	B	C	D	Material	Weight [kg]				
1827009636	19.7	17.5	15.6	1.78	Polyamide	0.02				

Panel nut, Series NL2-W06



00124065



00123311

material: polyamide

Part No.	usage Series	A	B	C	Material	Weight [kg]			
1829234070	NL2	35	M30x1,5	5.5	Brass	0.013			
1829234073	NL2	37.5	M30x1,5	7.5	Plastic	0.006			

Pressure gauges, Series PG1-SNL

► For panel installation ► Background color: Black ► Scale color: Green / White ► Viewing window: Polystyrene



00106977

Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40 °C / +60 °C
Medium	Compressed air
Pointer color	White
Main scale color (outside)	Green
Secondary scale color (inside)	White
Class	1,6
Materials:	
Housing	Steel
Thread	Brass
Front ring	Steel, chrome-plated
Viewing window	Polystyrene

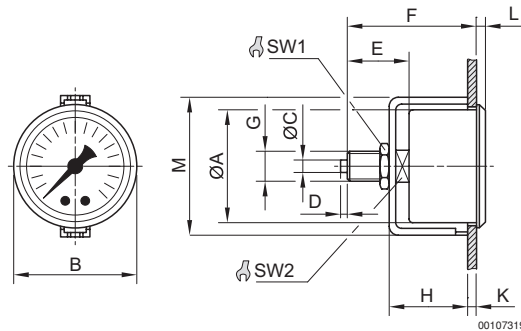
Preparation of compressed air → Maintenance units and components

Series NL1
Accessories

	Compressed air connection	Nominal diameter	Application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]		[kg]	
	G 1/8	40	-0.8 - 0	-1 - 0	-1 / 0	0.1	0.097	1827231040
	G 1/8	40	0 - 2	0 - 2.5	0 / 2.5	0.1	0.097	1827231042
	G 1/8	40	0 - 4	0 - 6	0 / 6	0.2	0.097	1827231041
	G 1/8	40	0 - 8	0 - 10	0 / 10	0.5	0.097	1827231030
	G 1/8	40	0 - 12	0 - 16	0 / 16	0.5	0.097	1827231031
	G 1/4	50	0 - 2	0 - 2.5	0 / 2.5	0.1	0.148	1827231032
	G 1/4	63	0 - 2	0 - 2.5	0 / 2.5	0.1	0.19	1827231036
	G 1/4	50	0 - 4	0 - 6	0 / 6	0.2	0.148	1827231033
	G 1/4	63	0 - 4	0 - 6	0 / 6	0.2	0.19	1827231037
	G 1/4	50	0 - 8	0 - 10	0 / 10	0.5	0.148	1827231034
	G 1/4	63	0 - 8	0 - 10	0 / 10	0.5	0.19	1827231038
	G 1/4	50	0 - 12	0 - 16	0 / 16	0.5	0.148	1827231035
	G 1/4	63	0 - 12	0 - 16	0 / 16	0.5	0.19	1827231039

Mounting: with U-clip

Dimensions



Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F	H	K	L	M	SW1
G 1/8	40	40	43	-	-	25.5	49	32	4	4	49	17
G 1/4	50	50	54	5	3	29.5	51.5	34.5	3	4.5	61	17
G 1/4	63	63	62	5	3	27	53	36.3	4.2	5.5	75	17

Compressed air connection G	SW2											
G 1/8	14											
G 1/4	14											
G 1/4	14											

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